



DR7400

24 GHz Radar (FMCW)
Level Transmitter for
agitated and corrosive
liquids

- Process conditions up to +200°C / +392°F and 100 barg / 1450 psig
- Quick coupling housing and dual sealing with METAGLAS[®] design
- Proven PTFE and PEEK Drop antenna with flange protection

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Features

1.1 The FMCW radar level transmitter for agitated and corrosive liquids

This device is a non-contact radar level transmitter that uses FMCW technology. It measures distance, level and volume of liquids and pastes. It is ideal for measuring the level of corrosive liquids in agitated tanks.



- ① Drop antenna design with a small beam angle for larger measuring distances
- ② 2-wire 24 GHz radar level transmitter, HART® 7-compatible
- ③ Large, backlit LCD screen with 4-button keypad can be used with a bar magnet without opening the housing cover. The software has a quick setup assistant for easy commissioning. 12 languages are available.④ PEEK Lens antenna design
- ④ Aluminium or stainless steel housing

Highlights

- AMETEK Drexelbrook has over 15 years of experience with FMCW technology
- Accuracy: ± 2 mm / ± 0.08 "
- Flange plate protection and Drop antennas made of PTFE or PEEK for condensing and corrosive applications
- Ellipsoidal shape and smooth surface minimize scaling on the Drop antenna
- Metallic Horn (316L) DN200 / 8" for measuring distances up to 100 m / 328 ft. Can be equipped with purging system if required.
- Antenna extensions to suit any nozzle length
- Converter backwards-compatible with all OPTIWAVE 7300 C flange systems
- Quick coupling system permits removal of the converter under process conditions and 360° rotation to make the display screen easier to read
- Diagnosis functions according to NAMUR NE 107
- Conforms to NAMUR Recommendations NE 21, NE 43 and NE 53
- Measures non-Ex applications up to $+700^{\circ}\text{C}$ / $+1292^{\circ}\text{F}$ (for example: molten salt in solar plants)
- 2-wire loop-powered 24 GHz transmitter (LPR and TLPR) for liquids
- Can measure in fast moving processes (≤ 60 m/min / ≤ 196.85 ft/min)

Industries

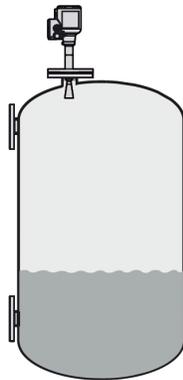
- Chemical market
- Oil & Gas
- Petrochemicals
- Power
- Steel

Applications

- Agitated liquids in tanks
- High accuracy applications where $\pm 2 \text{ mm} / 0.08''$ is specified
- Long-range liquid level applications up to 100 m / 328 ft
- Fast moving processes ($\leq 60 \text{ m/min} / 196.85 \text{ ft/min}$)

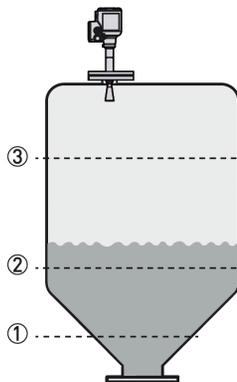
1.2 Applications

1. Level measurement of liquids



The level transmitter can measure the level of a wide range of liquid products on a large variety of installations within the stated pressure and temperature range. It does not require any calibration: it is only necessary to do a short configuration procedure.

2. Volume (mass) measurement



A strapping table function is available in the configuration menu for volume or mass measurement. Up to 50 volume (mass) values can be related to level values. For example:

Level ① = 2 m / Volume ① = e.g. 0.7 m³

Level ② = 10 m / Volume ② = e.g. 5 m³

Level ③ = 20 m / Volume ③ = e.g. 17 m³

This data permits the device to calculate (by linear interpolation) volume or mass between strapping table entries.

PACTware™ software and a DTM (Device Type Manager) is supplied free of charge with the device. This software permits the user to easily configure the device with a computer. It has a conversion table function with a large number of tank shapes.

1.3 Measuring principle

The radar principle used is FMCW (Frequency Modulated Continuous Wave).

The FMCW-radar transmits a high frequency signal whose frequency increases linearly during the measurement phase (called the frequency sweep). The signal is emitted, reflected on the measuring surface and received with a time delay, t . Delay time, $t=2d/c$, where d is the distance to the product surface and c is the speed of light in the gas above the product.

For further signal processing the difference Δf is calculated from the actual transmitted frequency and the received frequency. The difference is directly proportional to the distance. A large frequency difference corresponds to a large distance and vice versa. The frequency difference Δf is transformed via a Fast Fourier Transform (FFT) into a frequency spectrum and then the distance is calculated from the spectrum. The level results from the difference between the tank height and the measured distance.

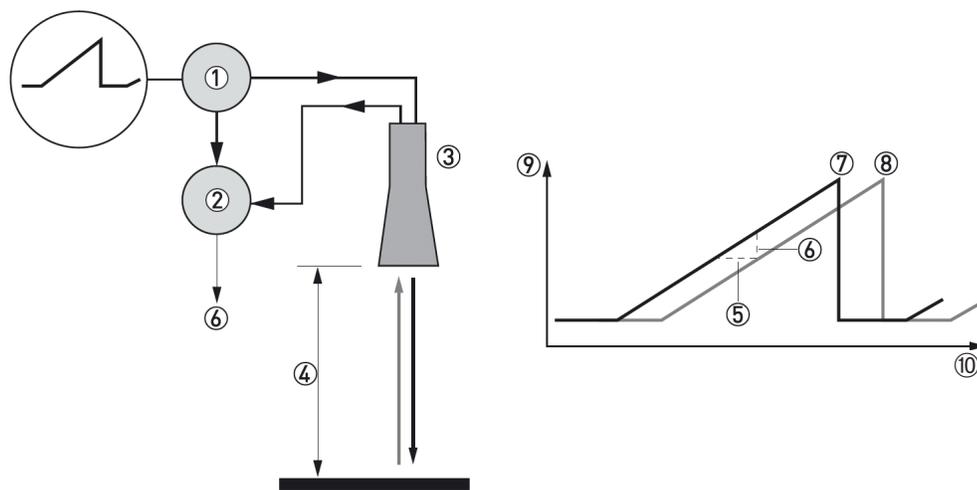


Figure 1-1: Measuring principle of FMCW radar

- | | |
|--|--------------------------------------|
| ① Transmitter | ⑥ Differential frequency, Δf |
| ② Mixer | ⑦ Frequency transmitted |
| ③ Antenna | ⑧ Frequency received |
| ④ Distance to product surface, where change in frequency is proportional to distance | ⑨ Frequency |
| ⑤ Differential time delay, Δt | ⑩ Time |

Measurement modes

“Direct” mode

If the dielectric constant of the liquid is high ($\epsilon_r \geq 1.4$), the level signal is the reflection on the surface of the liquid.

“TBF Auto” mode

If the dielectric constant of the liquid is low (ϵ_r 1.4...1.5, for long-distance measurement), you must use "TBF Auto" mode to measure level correctly. "TBF Auto" is an automatic mode that lets the device make a selection between "Direct" mode and "TBF" mode. If the device finds a large radar reflection above the "tank bottom area" (the bottom 20% of the tank height), the device will use "Direct" mode. If the device finds a large radar reflection in the "tank bottom area", the device uses TBF mode. This mode can be used only in tanks with flat bottoms or in stilling wells with a reference plate at the bottom.

“Full TBF” mode

TBF = Tank Bottom Following. If the dielectric constant of the liquid is very low ($\epsilon_r < 1.4$), you must use "TBF Full" mode to measure level correctly. The device uses the radar reflection on the bottom of the tank (the signal goes through the liquid). This mode can be used only in tanks with flat bottoms or in stilling wells with a reference plate at the bottom.

2.1 Technical data

- *The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.*
- *Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (drexelbrook.com).*

Measuring system

| | |
|----------------------------|---|
| Measuring principle | 2-wire loop-powered level transmitter; FMCW radar |
| Frequency range | W-band (24...26 GHz) |
| Max. radiated power (EIRP) | < -41.3 dBm according to ETSI EN 307 372 (TLPR) and ETSI EN 302 729 (LPR) |
| Application range | Level measurement of powders and granulates |
| Primary measured value | Distance and reflection |
| Secondary measured value | Level, volume and mass |

Design

| | |
|--------------------------------|--|
| Construction | The measurement system consists of a measuring sensor (antenna) and a signal converter |
| Options | Integrated LCD display (-20...+70°C / -4...+158°F); if the ambient temperature is not in these limits, then this condition can stop the display |
| | Straight antenna extensions (length 105 mm / 4.1') Max. extension length, Metallic Horn antenna: 1050 mm / 41.3' Max. extension length, Drop antenna: 525 mm / 20.7' |
| | Antenna purging system (supplied with a ¼ NPTF connection) |
| | Heating / cooling system (with or without the antenna purging system) – only for DN50/2" Metallic Horn antenna (min. DN80/3" flange), DN80/3" Metallic Horn antenna (min. DN150/6" flange), and DN100/4" Metallic Horn antenna (DN200/8" flange) |
| | PTFE flange plate protection and extension protection (PTFE protective layer for antenna extensions) |
| | PEEK flange plate protection |
| | Weather protection |
| Max. measuring range (antenna) | Metallic Horn, DN40 (1½"): 15 m / 49.2 ft |
| | Metallic Horn, DN50 (2"): 20 m / 65.6 ft |
| | Metallic Horn, DN65 (2½"): 25 m / 82 ft – for the BM 26 A magnetic level indicator |
| | Metallic Horn, DN80 (3"): 50 m / 164 ft |
| | Metallic Horn, DN100 (4"): 80 m / 262.5 ft |
| | Metallic Horn, DN150 (6") and DN200 (8"): 100 m / 328.1 ft |

| | |
|---------------------------------------|---|
| | PTFE or PEEK Drop, DN80 (3'): 50 m / 164 ft |
| | PTFE Drop, DN100 (4'): 80 m / 262.5 ft |
| | PTFE Drop, DN150 (6'): 100 m / 328.1 ft |
| | Refer also to "Measuring accuracy" on page 18 |
| Min. tank height | .2 m / 8" |
| Recommended minimum blocking distance | Antenna extension length + antenna length + 0.1 m / 4" |
| Beam angle (antenna) | Metallic Horn, DN 40 (1.5'): 17° |
| | Metallic Horn, DN 50 (2'): 16° |
| | Metallic Horn, DN 80 (3'): 9° |
| | Metallic Horn, DN 100 (4'): 8° |
| | Metallic Horn, DN150 / 6': 6° |
| | Metallic Horn, DN200 / 8': 5° |
| | PTFE Drop, DN80 / 3': 8° |
| | PTFE Drop, DN100 / 3': 7° |
| | PTFE Drop, DN150 / 6': 4° |
| | PEEK Drop, DN80 / 3': 9° |
| Display and user interface | |
| Display | Backlit LCD display |
| | 128 x 64 pixels in 64-step greyscale with 4-button keypad |
| Interface languages | English, French, German, Italian, Spanish, Portuguese, Chinese (simplified), Japanese, Russian, Czech, Polish and Turkish |

Measuring accuracy

| | |
|---------------|--|
| Resolution | 1 mm / 0.04" |
| Repeatability | ±1 mm / ±0.04" |
| Accuracy | Standard: ±2 mm / ±0.8", when distance ≤ 10 m / 33 ft; ±0.02% of measured distance, when distance > 10 m / 33 ft. For more data, refer to <i>Measuring accuracy on page 17</i> . |

Reference conditions acc. to EN 61298-1

| | |
|-----------------------|--|
| Temperature | +15...+25°C / +59...+77°F |
| Pressure | 1013 mbara ±50 mbar / 14.69 psia ±0.73 psi |
| Relative air humidity | 60% ±15% |
| Target | Metal plate in an anechoic chamber. The device has specified settings. |

Operating conditions

| | |
|---------------------|---|
| Temperature | |
| Ambient temperature | -40...+80°C / -40...+176°F Ex: see supplementary operating instructions or approval certificates |
| Relative humidity | 0...99% |
| Storage temperature | -40...+85°C / -40...+185°F |

| | |
|--|---|
| Process connection temperature (higher temperature on request) | Metallic Horn antenna: -50...+150°C / -58...+302°F The process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates |
| | Drop antenna (PTFE): -50...+150°C / -58...+302°F (the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates |
| | Drop antenna (PEEK): -50...+200°C / -58...+392°F (the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates |

| | |
|------------------|--|
| Pressure | |
| Process pressure | Drop antenna (PTFE): -1...40 barg / -14.5...580 psig |
| | Drop antenna (PEEK): Standard: -1...40 barg / -14.5...580 psig |
| | Metallic Horn antenna: Standard: -1...40 barg / -14.5...580 psig; Option: -1...100 barg / -14.5...1450 psig |
| | Subject to the process connection used and the process connection temperature. |

| | |
|--------------------------------------|--|
| Other conditions | |
| Dielectric constant (ϵ_r) | Direct mode: ≥ 1.4 TBF mode: ≥ 1.1 |
| Ingress protection | IEC 60529: IP66 / IP68 (0.1 barg / 1.45 psig) |
| | NEMA 250: NEMA type 6 - 6P (housing) and type 6P (antenna) |
| Maximum rate of change | 60 m/min / 196 ft/min |

| | |
|--------------------------------|--|
| Installation conditions | |
| Process connection size | The nominal diameter (DN) should be equal to or larger than the antenna diameter. |
| | If the nominal diameter (DN) is smaller than the antenna, either: – provide the means to adapt the device to a larger process connection on the tank (for example, a plate with a slot), or – use the same process connection, but remove the antenna from the device before installation and fit it from inside the tank. |
| Process connection position | Make sure that there are not any obstructions directly below the process connection for the device. For more data, refer to <i>Installation</i> on page 28. |
| Dimensions and weights | For dimensions and weights data, refer to Dimensions and weights on page 17. |

Materials

| | |
|---|---|
| Housing | Standard: Polyester-coated aluminium |
| | Option: Stainless steel (1.4404 / 316L) – non-Ex devices only. |
| Wetted parts, including antenna | Metallic Horn antenna: Stainless steel (1.4404 / 316L) |
| | Standard for Drop antenna: PTFE; PEEK |
| | Options for PTFE Drop antenna: PTFE flange plate protection and PTFE protective |
| Process connection | Stainless steel (1.4404 / 316L) – a PTFE or PEEK flange plate protection option is also available for the Drop antenna |
| Gaskets (and O-rings for the sealed antenna extension option) | PTFE Drop antenna: FKM/FPM (-40...+150°C / -40...+302°F); Kalrez® 6375 (-20...+150°C / -4...+302°F) EPDM (-50°C...+150°C / -58...+302°F) 1 |
| | PEEK Drop antenna: FKM/FPM (-40...+200°C / -40...+392°F); Kalrez® 6375 (-20...+200°C / -4...+392°F); EPDM (-50°C...+150°C / -58...+302°F) 1 |
| | Metallic Horn antenna: FKM/FPM (-40...+200°C / -40...+392°F); Kalrez® 6375 (-20...+200°C / -4...+392°F); EPDM (-50°C...+150°C / -58...+302°F) |
| Feedthrough | Standard: PEI (-50...+200°C / -58...+392°F – max. range) The feedthrough temperature limits must agree with the temperature limits of the gasket material and antenna type |
| | Option: Metaglas® (-30...+200°C / -22...+392°F – max. range) The feedthrough temperature limits must agree with the temperature limits of the gasket material and antenna type |
| Cable gland | Standard: none |
| | Options: Plastic (Non-Ex: black, Ex i-approved: blue); nickel-plated brass; stainless steel; M12 (4-pin connector) |
| Weather protection (Option) | Stainless steel (1.4404 / 316L) |

Process connections

| | |
|-----------------------|---|
| Thread | G 1½ (ISO 228); 1½ NPT (ASME B1.20.1) |
| Flange version | |
| EN 1092-1 | Low-pressure flanges: DN50...200 in PN01; Standard flanges: DN50...200 in PN16 (Type B1); DN40...200 in PN40 (Type B1); DN40...150 in PN63 or PN100 (Type B1); others on request Optional flange facings for standard flanges: Types A, B2, C, D, E and F |
| ASME B16.5 | Low-pressure flanges: 2"...8" in 150 lb (max. 15 psig); Standard flanges: 1½"...8" in 150 lb RF or 300 lb RF; 1½"...4" in 600 lb RF; 3"...4" in 900 lb RF; 1½"...2" in 900/1500 lb RJ; others on request Optional flange facings for standard flanges: FF (Flat Face) and RJ (Ring Joint) |
| JIS B2220 | 40...200A in 10K RF; others on request |
| Other | Others on request |

Electrical connections

| | |
|---------------------------------|---|
| Power supply | Terminals output – Non-Ex / Ex i: 12...30 VDC; min./max. value for an output of 21.5 mA at the terminals |
| | Terminals output – Ex d: 16...36 VDC; min./max. value for an output of 21.5 mA at the terminals |
| Maximum current | 21.5 mA |
| Current output load | Non-Ex / Ex i: $R_L [\Omega] \leq ((U_{ext} - 12 V)/21.5 \text{ mA})$. For more data, refer to <i>Minimum power supply voltage on page 15</i> . |
| | Ex d: $R_L [\Omega] \leq ((U_{ext} - 16 V)/21.5 \text{ mA})$. For more data, refer to <i>Minimum power supply voltage on page 15</i> . |
| Cable entry | Standard: M20×1.5; Option: ½ NPT |
| Cable gland | Standard: none |
| | Options: M20×1.5 (cable diameter: 7...12 mm / 0.28...0.47"); others are available on request |
| Cable entry capacity (terminal) | 0.5...3.31 mm ² (AWG 20...12) |

Input and output

| | |
|---------------------------|--|
| Current output | |
| Output signal | Standard: 4...20 mA |
| | Options: 3.8...20.5 mA acc. to NAMUR NE 43; 4...20 mA (reversed); 3.8...20.5 mA (reversed) acc. to NAMUR NE 43 |
| Output type | Passive |
| Resolution | ±5 µA |
| Temperature drift | Typically 50 ppm/K |
| Error signal | High: 21.5 mA; Low: 3.5 mA acc. to NAMUR NE 43 |
| HART® | |
| Description | Digital signal transmitted with the current output signal (HART® protocol) ① |
| Version | 7.4 |
| Load | ≥ 250 Ω |
| Digital temperature drift | Max. ±15 mm / 0.6" for the full temperature range |
| Multi-drop operation | Yes. Current output = 4 mA. Enter Program mode to change the polling address (1...63). |
| Available drivers | FC475, AMS, PDM, FDT/DTM |

Approvals and certification

| | |
|-----------------------------|---|
| CE | <p>The device meets the essential requirements of the EU Directives. The manufacturer certifies successful testing of the product by applying the CE marking.</p> <p>For more data about the EU Directives and European Standards related to this device, refer to the EU Declaration of Conformity. This documentation can be downloaded free of charge from the website.</p> |
| Vibration resistance | EN 60068-2-6 and EN 60721-3-4 (1...9 Hz: 3 mm / 10...200 Hz:1g, 10g shock ½ sinus: 11 ms) |
| Explosion protection | |
| ATEX (EU Type Approval) | <p>II 1/2 G Ex ia IIC T6...T3 Ga/Gb;</p> <p>II 1/2 D Ex ia IIIC T85°C...T*°C Da/Db; ②</p> <p>II 1/2 G Ex db ia IIC T6...T3 Ga/Gb;</p> <p>II 1/2 D Ex ia tb IIIC T85°C...T*°C Da/Db ②</p> |
| ATEX (Type Approval) | <p>II 3 G Ex nA IIC T6...T3 Gc;</p> <p>II 3 G Ex ic IIC T6...T3 Gc;</p> <p>II 3 D Ex ic IIIC T85°C...T*°C Dc ②</p> |
| IECEX | <p>Ex ia IIC T6...T3 Ga/Gb;</p> <p>Ex ia IIIC T85°C...T*°C Da/Db; ②</p> <p>Ex db ia IIC T6...T3 Ga/Gb;</p> <p>Ex ia tb IIIC T85°C...T*°C Da/Db; ②</p> <p>Ex ic IIC T6...T3 Gc;</p> <p>Ex ic IIIC T85°C...T*°C Gc ②</p> |
| cQPSus | <p>Division ratings</p> <p>XP-IS, Class I, Div 1, GPS ABCD, T6...T3</p> <p>DIP, Class II, III, Div 1, GPS EFG, T85°C...T*°C ②</p> <p>IS, Class I, Div 1, GPS ABCD, T6...T3;</p> <p>IS, Class II, III, Div 1, GPS EFG, T85°C...T*°C; ②</p> <p>NI, Class I, Div 2, GPS ABCD, T6...T3</p> <p>NI, Class II, III, Div 2, GPS EFG, T85°C...T*°C ②</p> <p>Zone ratings</p> <p>Class I, Zone 1, AEx db ia [ia Ga] IIC T6...T3 Gb (US) – antenna suitable for Zone 0</p> <p>Ex db ia [Ex ia Ga] IIC T6...T3 Gb (Canada) – antenna suitable for Zone 0</p> <p>Class I, Zone 0, AEx ia IIC T6...T3 Ga (US);</p> <p>Ex ia IIC T6...T3 Ga (Canada);</p> <p>Class I, Zone 2, AEx nA IIC T6...T3 Gc (US);</p> <p>Ex nA IIC T6...T3 Gc (Canada);</p> <p>Zone 20, AEx ia IIIC T85°C...T*°C Da (US);</p> <p>Ex ia IIIC T85°C...T*°C Da (Canada); ②</p> <p>Zone 21, AEx ia tb [ia Da] IIIC T85°C...T*°C Db (US) – antenna suitable for zone 20</p> <p>Ex ia tb [Ex ia Da] IIIC T85°C...T*°C Db (Canada) – antenna suitable for zone 20 ②</p> |

| Other standards and approvals | |
|--------------------------------------|---|
| Electromagnetic compatibility | EU: Electromagnetic Compatibility directive (EMC) |
| Radio approvals | EU: Radio Equipment directive (RED) |
| | FCC Rules: Part 15 |
| | Industry Canada: RSS-211 |
| Electrical safety | EU: Agrees with the safety part of the Low Voltage directive (LVD) |
| | USA and Canada: Agrees with NEC and CEC requirements for installation in ordinary locations |
| NAMUR | NAMUR NE 21 Electromagnetic Compatibility (EMC) of Industrial Process and Laboratory Control Equipment |
| | NAMUR NE 43 Standardization of the Signal Level for the Failure Information of Digital Transmitters |
| | NAMUR NE 53 Software and Hardware of Field Devices and Signal Processing Devices with Digital Electronics |
| | NAMUR NE 107 Self-Monitoring and Diagnosis of Field Devices |
| CRN | This certification is applicable for all Canadian provinces and territories. For more data, refer to the website. |
| Construction code | Option: NACE MR 0175 / MR 0103 / ISO 15156 |

① HART® is a registered trademark of the HART Communication Foundation

② T*°C = 150°C or 200°C. For more data, refer to the related Ex approval certificate.

2.2 Measuring accuracy

Use these graphs to find the measuring accuracy for a given distance from the transmitter.

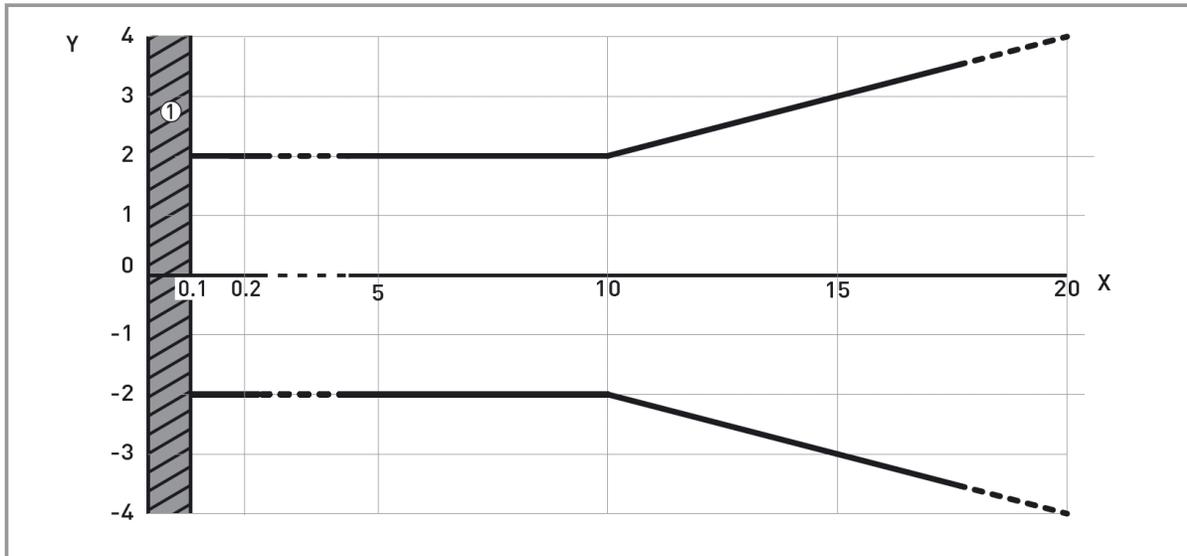


Figure 2-1: Measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

X: Measuring distance from the thread stop or flange facing of the process connection [m]

Y: Measuring accuracy [+yy mm / -yy mm]

① Minimum recommended blocking distance = antenna extension length + antenna length + 100 mm

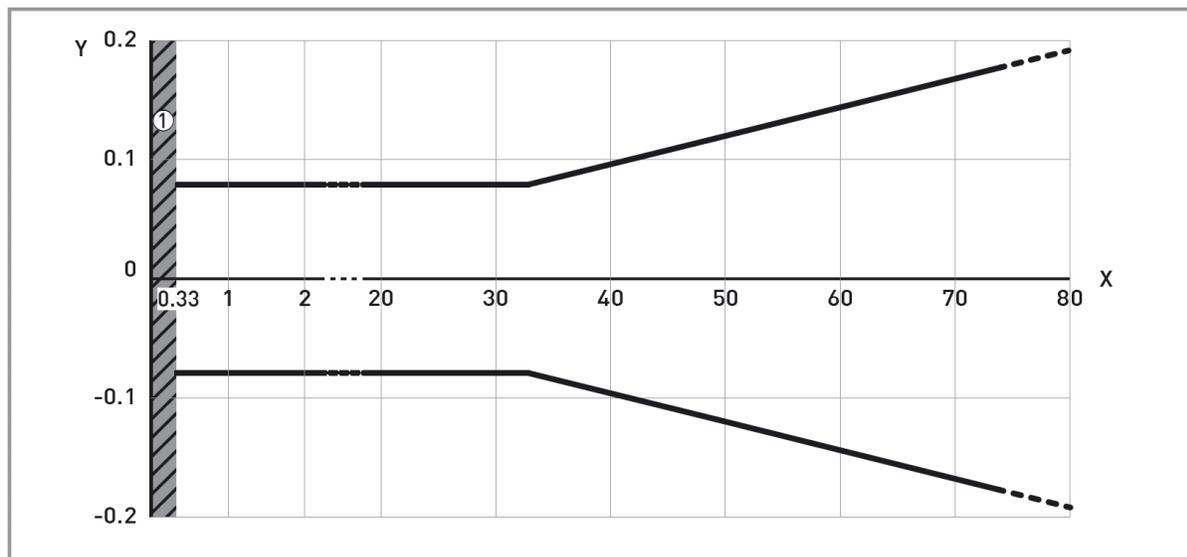


Figure 2-2: Measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

X: Measuring distance from the thread stop or flange facing of the process connection [ft]

Y: Measuring accuracy [+yy inches / -yy inches]

① Minimum recommended blocking distance = antenna extension length + antenna length + 3.94"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 7 (measuring accuracy).

2.3 Minimum power supply voltage

Use these graphs to find the minimum power supply voltage for a given current output load.

Non-Ex and Hazardous Location approved (Ex i / IS) devices

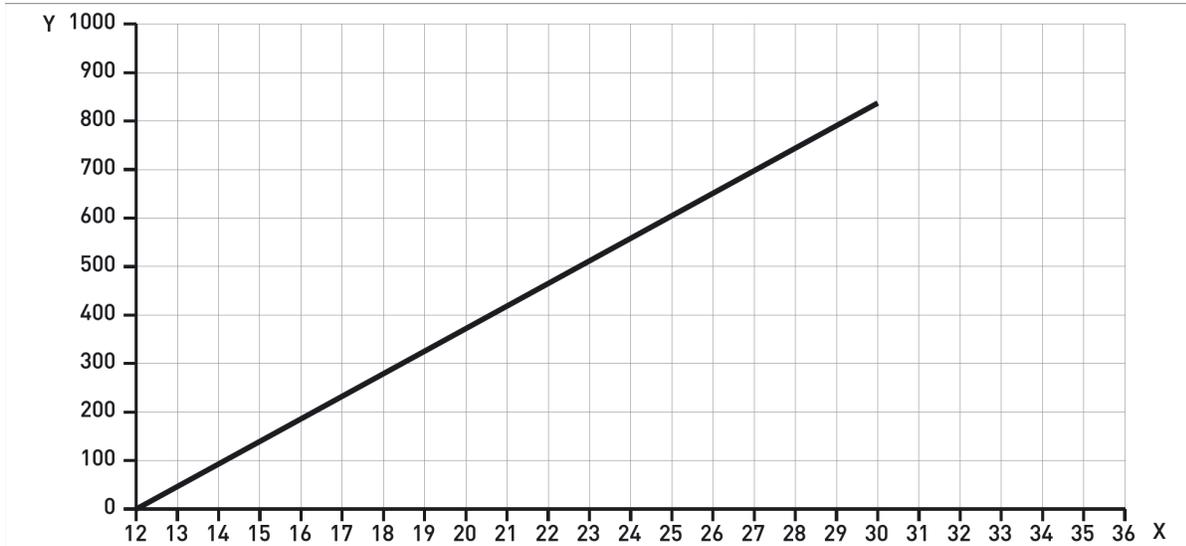


Figure 2-3: Minimum power supply voltage for an output of 21.5 mA at the terminal (Non-Ex and Hazardous Location approval (Ex i / IS))

X: Power supply U [VDC]
Y: Current output load R_L [Ω]

Hazardous Location (Ex d / XP/NI) approved devices

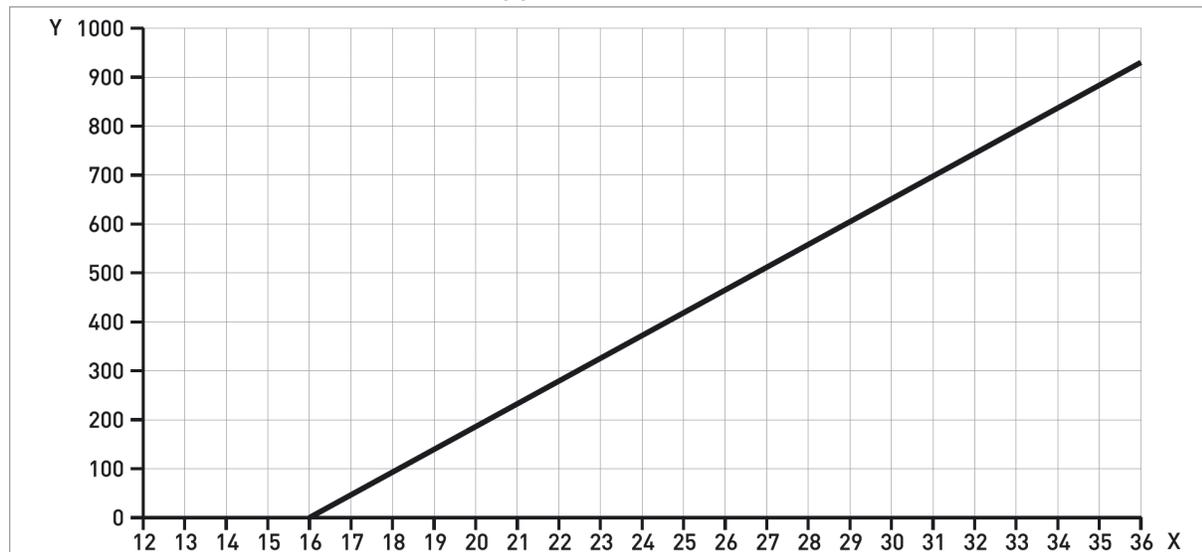


Figure 2-4: Minimum power supply voltage for an output of 21.5 mA at the terminal (Hazardous Location approval (Ex d / XP/NI))

X: Power supply U [VDC]
Y: Current output load R_L [Ω]

2.4 Guidelines for maximum operating pressure

Make sure that the devices are used within their operating limits.

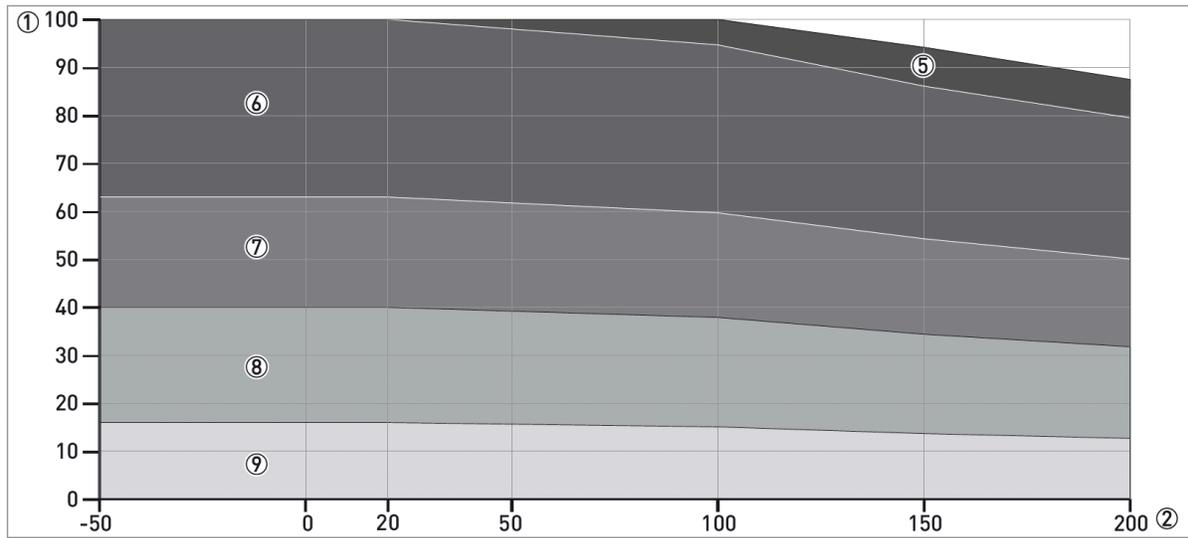


Figure 2-5: Pressure / temperature de-rating (EN 1092-1), flange and threaded connection, in °C and barg

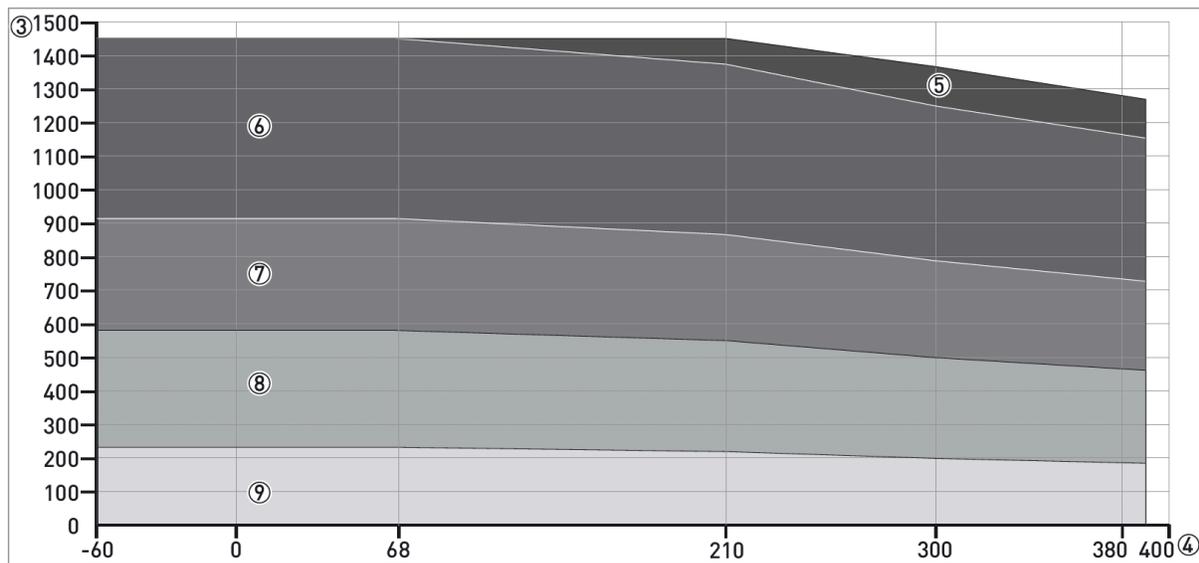


Figure 2-6: Pressure / temperature de-rating (EN 1092-1), flange and threaded connections, in °F and psig

- ① Process pressure, p [barg]
- ② Process connection temperature, T [°C]
- ③ Process pressure, p [psig]
- ④ Process connection temperature, T [°F]
- ⑤ Threaded connection, G (ISO 228-1)
- ⑥ Flange connection, PN100
- ⑦ Flange connection, PN63
- ⑧ Flange connection, PN40
- ⑨ Flange connection, PN16

CRN certification

There is a CRN certification option for devices with process connections that agree with ASME standards. This certification is necessary for all devices that are installed on a pressure vessel and used in Canada.

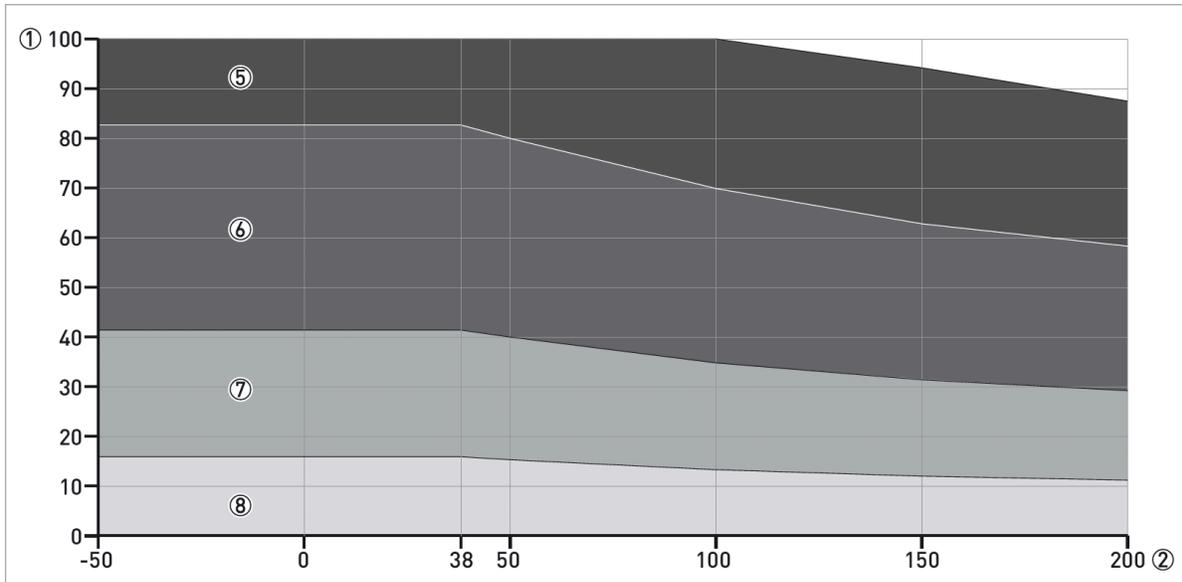


Figure 2-7: Pressure / temperature de-rating (ASME B16.5), flange and threaded connections, in °C and barg

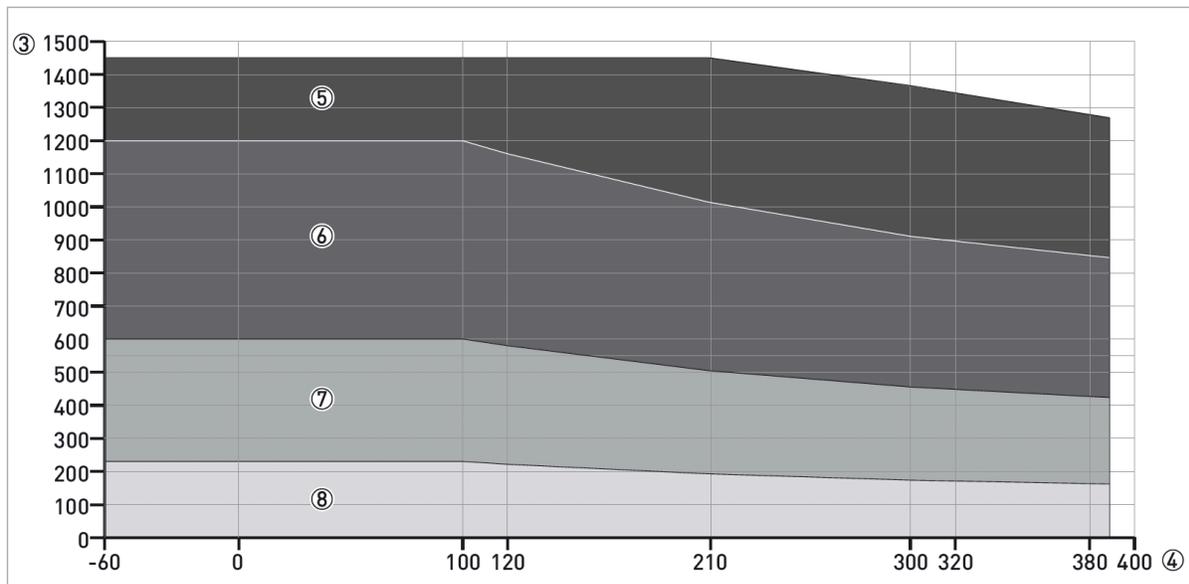


Figure 2-8: Pressure / temperature de-rating (ASME B16.5), flange and threaded connections, in °F and psig

- ① Process pressure, p [barg]
- ② Process connection temperature, T [°C]
- ③ Process pressure, p [psig]
- ④ Process connection temperature, T [°F]
- ⑤ Flange connection, Class 900 and Class 1500. Threaded connection, NPT (ASME B1.20.1)
- ⑥ Flange connection, Class 600
- ⑦ Flange connection, Class 300
- ⑧ Flange connection, Class 150

2.5 Dimensions and weights

Metallic Horn antennas with threaded connections

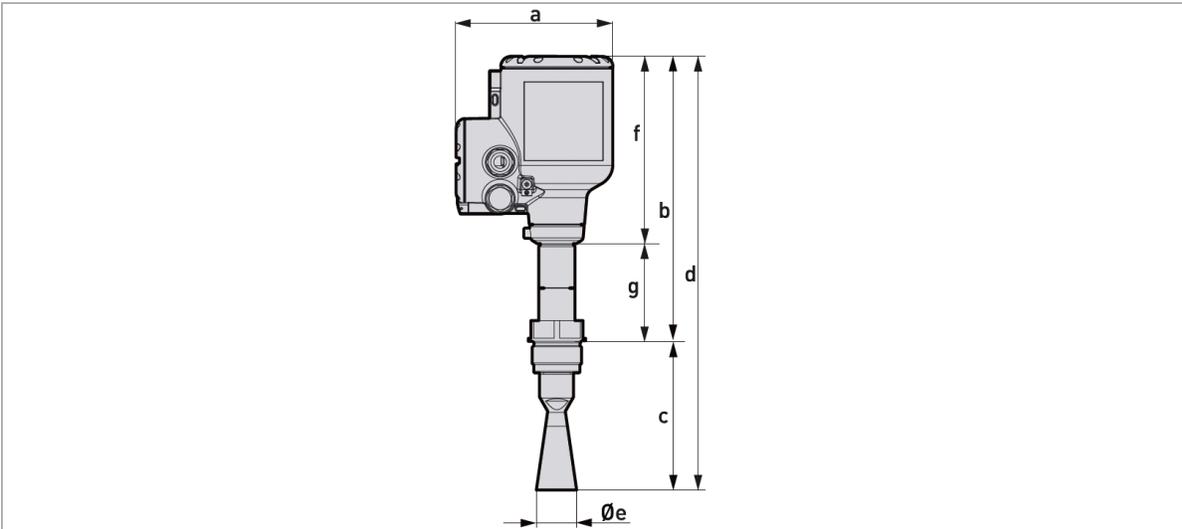


Figure 2-9: Metallic Horn antennas with G or NPT threaded connections

- Cable glands are delivered on demand with non-Ex, Ex i- and Ex d-approved devices.
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

Metallic Horn antennas with threaded connections: Dimensions in mm

| Horn antenna version | Dimensions [mm] | | | | | | |
|----------------------|-----------------|-----|-------|-------|-----|-----|----|
| | a | b | c | d | Øe | f | g |
| DN40/1½" | 151 | 272 | 143 ① | 416 ① | 39 | 179 | 94 |
| DN50/2" | 151 | 272 | 157 ① | 429 ① | 43 | 179 | 94 |
| DN65/2½" | 151 | 272 | 233 ① | 505 ① | 65 | 179 | 94 |
| DN80/3" | 151 | 272 | 267 ① | 539 ① | 75 | 179 | 94 |
| DN100/4" | 151 | 272 | 336 ① | 608 ① | 95 | 179 | 94 |
| DN150/6" | 151 | 272 | 491 ① | 763 ① | 140 | 179 | 94 |
| DN200/8" | 151 | 272 | 663 ① | 935 ① | 190 | 179 | 94 |

① This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 105 mm long.

Metallic Horn antennas with threaded connections: Dimensions in inches

| Horn antenna version | Dimensions [mm] | | | | | | |
|----------------------|-----------------|-------|---------|---------|------|------|------|
| | a | b | c | d | Øe | f | g |
| DN40/1½" | 5.94 | 10.71 | 5.63 ① | 16.38 ① | 1.54 | 7.05 | 3.70 |
| DN50/2" | 5.94 | 10.71 | 6.18 ① | 16.89 ① | 1.69 | 7.05 | 3.70 |
| DN65/2½" | 5.94 | 10.71 | 9.17 ① | 19.88 ① | 2.56 | 7.05 | 3.70 |
| DN80/3" | 5.94 | 10.71 | 10.51 ① | 21.22 ① | 2.95 | 7.05 | 3.70 |
| DN100/4" | 5.94 | 10.71 | 13.23 ① | 23.94 ① | 3.74 | 7.05 | 3.70 |
| DN150/6" | 5.94 | 10.71 | 13.33 ① | 30.04 ① | 5.51 | 7.05 | 3.70 |
| DN200/8" | 5.94 | 10.71 | 26.10 ① | 36.81 ① | 7.48 | 7.05 | 3.70 |

① This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 4.1" long.

Metallic Horn antenna versions with flange connections

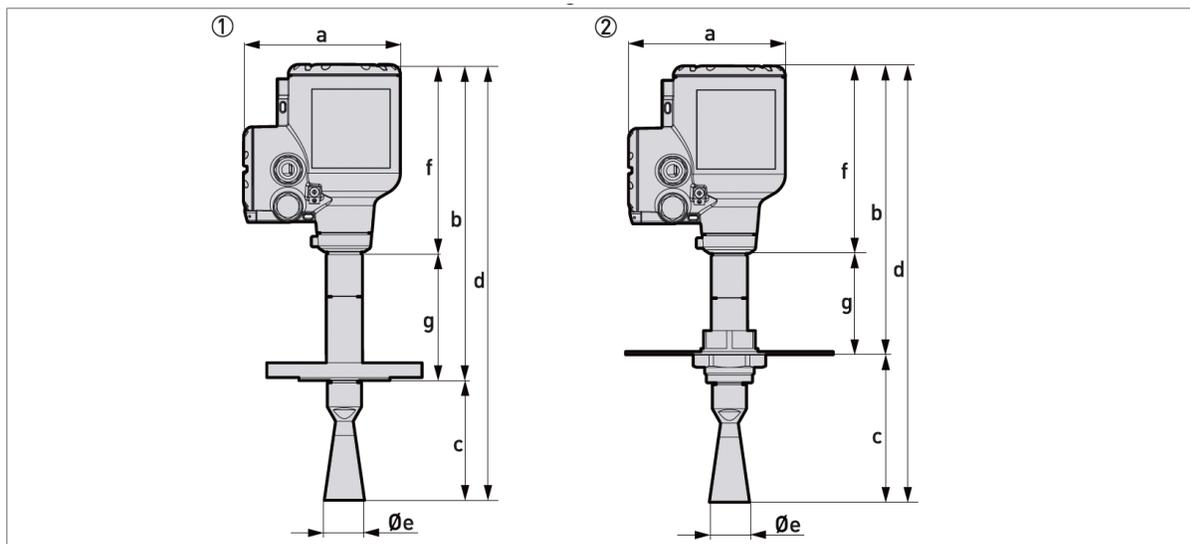


Figure 2-10: Metallic Horn antennas with flange connections

① Metallic Horn antenna with a flange connection

② Metallic Horn antenna with a low-pressure flange attached to a threaded connection

- Cable glands are delivered on demand with non-Ex, Ex i- and Ex d-approved devices.
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

Metallic Horn antennas with flange connections: Dimensions in mm

| Type of process connection | Horn antenna version | Dimensions [mm] | | | | | | |
|--------------------------------|----------------------|-----------------|-------|---------|---------|------|------|------|
| | | a | b | c | d | Øe | f | g |
| Standard flange connection | DN40/1½" | 5.94 | 10.71 | 5.63 ① | 16.38 ① | 1.54 | 7.05 | 3.70 |
| | DN50/2" | 5.94 | 10.71 | 6.18 ① | 16.89 ① | 1.69 | 7.05 | 3.70 |
| | DN65/2½" | 5.94 | 10.71 | 9.17 ① | 19.88 ① | 2.56 | 7.05 | 3.70 |
| | DN80/3" | 5.94 | 10.71 | 10.51 ① | 21.22 ① | 2.95 | 7.05 | 3.70 |
| | DN100/4" | 5.94 | 10.71 | 13.23 ① | 23.94 ① | 3.74 | 7.05 | 3.70 |
| | DN150/6" | 5.94 | 10.71 | 13.33 ① | 30.04 ① | 5.51 | 7.05 | 3.70 |
| | DN200/8" | 5.94 | 10.71 | 26.10 ① | 36.81 ① | 7.48 | 7.05 | 3.70 |
| Low-pressure flange connection | DN40/1½" | 5.94 | 10.71 | 5.63 ① | 16.38 ① | 1.54 | 7.05 | 3.70 |
| | DN50/2" | 5.94 | 10.71 | 6.18 ① | 16.89 ① | 1.69 | 7.05 | 3.70 |
| | DN65/2½" | 5.94 | 10.71 | 9.17 ① | 19.88 ① | 2.56 | 7.05 | 3.70 |
| | DN80/3" | 5.94 | 10.71 | 10.51 ① | 21.22 ① | 2.95 | 7.05 | 3.70 |
| | DN100/4" | 5.94 | 10.71 | 13.23 ① | 23.94 ① | 3.74 | 7.05 | 3.70 |
| | DN150/6" | 5.94 | 10.71 | 13.33 ① | 30.04 ① | 5.51 | 7.05 | 3.70 |
| | DN200/8" | 5.94 | 10.71 | 26.10 ① | 36.81 ① | 7.48 | 7.05 | 3.70 |

① This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 105 mm long.

Metallic Horn antennas with flange connections: Dimensions in inches

| Type of process connection | Horn antenna version | Dimensions [mm] | | | | | | |
|--------------------------------|----------------------|-----------------|-------|---------|---------|------|------|------|
| | | a | b | c | d | Øe | f | g |
| Standard flange connection | DN40/1½" | 5.94 | 11.89 | 4.49 ① | 16.38 ① | 1.54 | 7.05 | 4.84 |
| | DN50/2" | 5.94 | 11.89 | 5.00 ① | 16.89 ① | 1.69 | 7.05 | 4.84 |
| | DN65/2½" | 5.94 | 11.89 | 7.99 ① | 19.88 ① | 2.56 | 7.05 | 4.84 |
| | DN80/3" | 5.94 | 11.89 | 9.33 ① | 21.22 ① | 2.95 | 7.05 | 4.84 |
| | DN100/4" | 5.94 | 11.89 | 12.04 ① | 23.94 ① | 3.74 | 7.05 | 4.84 |
| | DN150/6" | 5.94 | 11.89 | 18.55 ① | 30.04 ① | 5.51 | 7.05 | 4.84 |
| | DN200/8" | 5.94 | 11.89 | 24.92 ① | 36.81 ① | 7.48 | 7.05 | 4.84 |
| Low-pressure flange connection | DN40/1½" | 5.94 | 10.83 | 5.51 ① | 16.38 ① | 1.54 | 7.04 | 3.82 |
| | DN50/2" | 5.94 | 10.83 | 6.06 ① | 16.89 ① | 1.69 | 7.01 | 3.78 |
| | DN65/2½" | 5.94 | 10.83 | 9.02 ① | 19.88 ① | 2.56 | 7.01 | 3.78 |
| | DN80/3" | 5.94 | 10.83 | 10.39 ① | 21.22 ① | 2.95 | 7.01 | 3.78 |
| | DN100/4" | 5.94 | 10.83 | 13.07 ① | 23.94 ① | 3.74 | 7.01 | 3.78 |
| | DN150/6" | 5.94 | 10.83 | 19.17 ① | 30.04 ① | 5.51 | 7.01 | 3.78 |
| | DN200/8" | 5.94 | 10.83 | 25.94 ① | 36.81 ① | 7.48 | 7.01 | 3.78 |

① This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 4.1" long.

Drop antennas with threaded connections

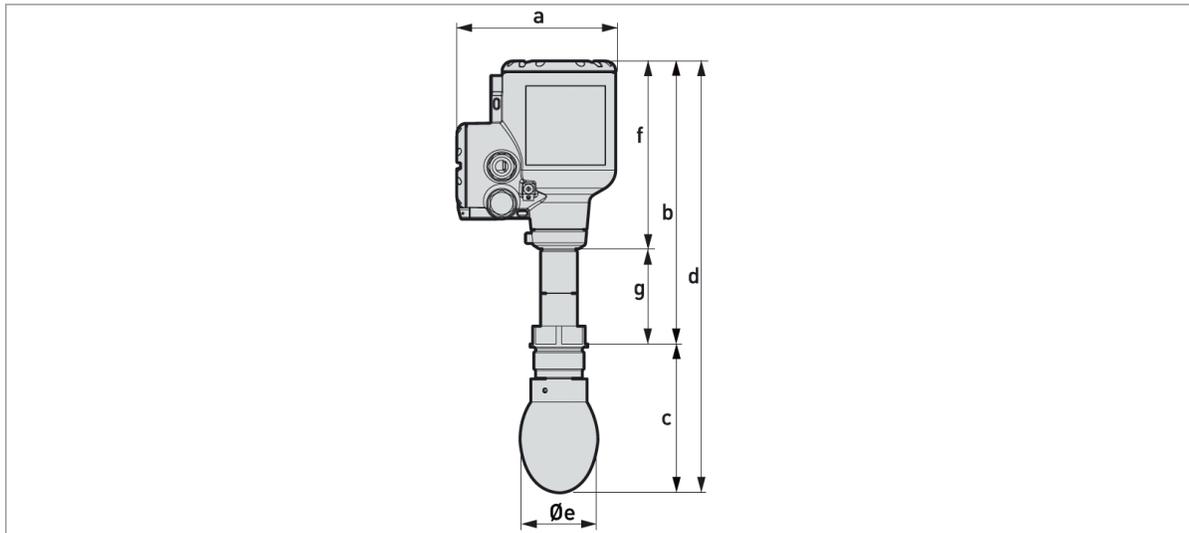


Figure 2-11: Drop antennas with threaded connections

- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

Drop antennas with threaded connections: Dimensions in mm

| Drop antenna version | Dimensions [mm] | | | | | |
|----------------------|-----------------|-----|-------|-------|-----|-----|
| | a | b | c | d | e | f |
| DN80/3" | 151 | 272 | 139 ① | 411 ① | 74 | 179 |
| DN100/4" | 151 | 272 | 162 ① | 434 ② | 94 | 179 |
| DN150/6" | 151 | 272 | 220 ① | 492 ① | 144 | 179 |

① This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

Drop antennas with threaded connections: Dimensions in inches

| Drop antenna version | Dimensions [mm] | | | | | |
|----------------------|-----------------|-------|--------|---------|--------|------|
| | a | b | c | d | e | f |
| DN80/3" | 5.94 | 10.71 | 5.47 ① | 16.18 ① | 2.91 ① | 7.05 |
| DN100/4" | 5.94 | 10.71 | 6.38 ① | 17.09 ② | 3.70 ① | 7.05 |
| DN150/6" | 5.94 | 10.71 | 8.66 ① | 19.37 ① | 5.67 ① | 7.05 |

① This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

Drop antennas with flange connections

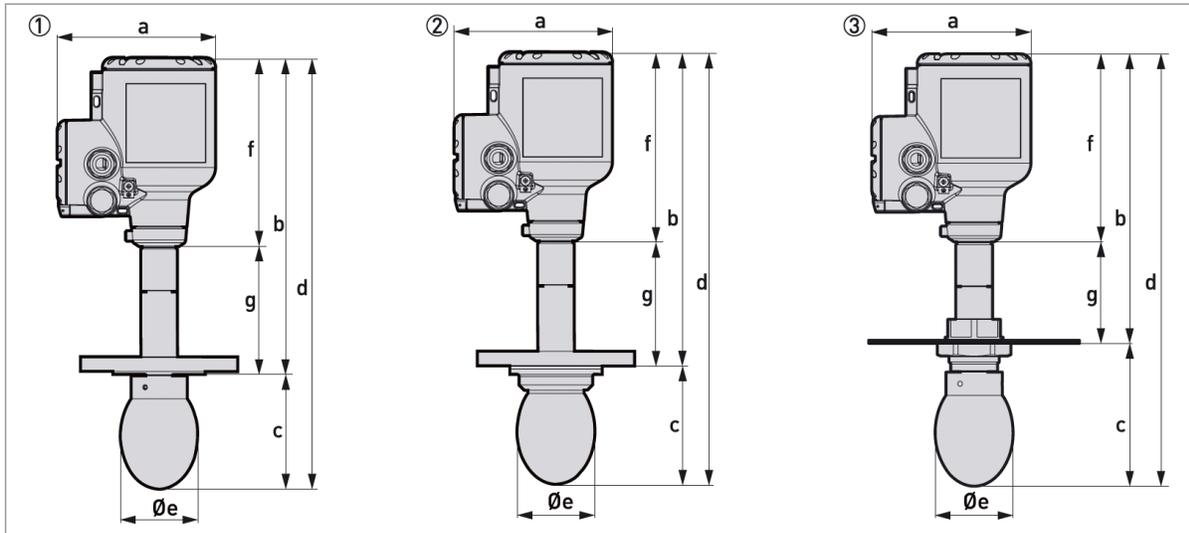


Figure 2-12: Drop antennas with flanged connections

- ① Drop antenna with a flange connection
- ② Drop antenna with a flange connection and a flange plate protection option
- ③ Drop antenna with a low-pressure flange connection

- Cable glands are delivered on demand with non-Ex, Ex i- and Ex d-approved devices.
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

Drop antennas with flange connections: Dimensions in mm

| Type of process connection | Horn antenna version | Dimensions [mm] | | | | | | |
|---|----------------------|-----------------|-----|-------|-------|-----|-----|-----|
| | | a | b | c | d | Øe | f | g |
| Standard flange connection | DN80/3" | 151 | 302 | 110 ① | 411 ① | 74 | 179 | 123 |
| | DN100/4" | 151 | 302 | 133 ① | 434 ① | 94 | 179 | 123 |
| | DN150/6 | 151 | 302 | 191 ① | 493 ① | 144 | 179 | 123 |
| Standard flange connection with flange protection | DN80/3" | 151 | 307 | 105 ① | 411 ① | 74 | 179 | 128 |
| | DN100/4" | 151 | 307 | 127 ① | 434 ① | 94 | 179 | 128 |
| | DN150/6 | 151 | 307 | 186 ① | 493 ① | 144 | 179 | 128 |
| Low-pressure flange connection | DN80/3" | 151 | 275 | 135 ① | 410 ① | 74 | 178 | 96 |
| | DN100/4" | 151 | 275 | 158 ① | 433 ① | 94 | 178 | 96 |
| | DN150/6 | 151 | 275 | 217 ① | 492 ① | 144 | 178 | 96 |

① This is the maximum dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

Drop antennas with flange connections: Dimensions in inches

| Type of process connection | Horn antenna version | Dimensions [mm] | | | | | | |
|---|----------------------|-----------------|-------|--------|---------|------|------|------|
| | | a | b | c | d | Øe | f | g |
| Standard flange connection | DN80/3" | 5.94 | 11.89 | 4.33 ① | 16.18 ① | 2.91 | 7.05 | 4.84 |
| | DN100/4" | 5.94 | 11.89 | 5.24 ① | 17.09 ① | 3.70 | 7.05 | 4.84 |
| | DN150/6 | 5.94 | 11.89 | 7.52 ① | 19.41 ① | 5.67 | 7.05 | 4.84 |
| Standard flange connection with flange protection | DN80/3" | 5.94 | 12.09 | 4.13 ① | 16.18 ① | 2.91 | 7.05 | 5.04 |
| | DN100/4" | 5.94 | 12.09 | 5.00 ① | 17.09 ① | 3.70 | 7.05 | 5.04 |
| | DN150/6 | 5.94 | 12.09 | 7.32 ① | 19.41 ① | 5.67 | 7.05 | 5.04 |
| Low-pressure flange connection | DN80/3" | 5.94 | 10.83 | 5.31 ① | 16.14 ① | 2.91 | 7.01 | 3.78 |
| | DN100/4" | 5.94 | 10.83 | 6.22 ① | 17.04 ① | 3.70 | 7.01 | 3.78 |
| | DN150/6 | 5.94 | 10.83 | 8.54 ① | 19.37 ① | 5.67 | 7.01 | 3.78 |

① This is the maximum dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 4.1" long.

② Maximum dimension without antenna extensions. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm /4.1" long.

Purging and heating/cooling system options

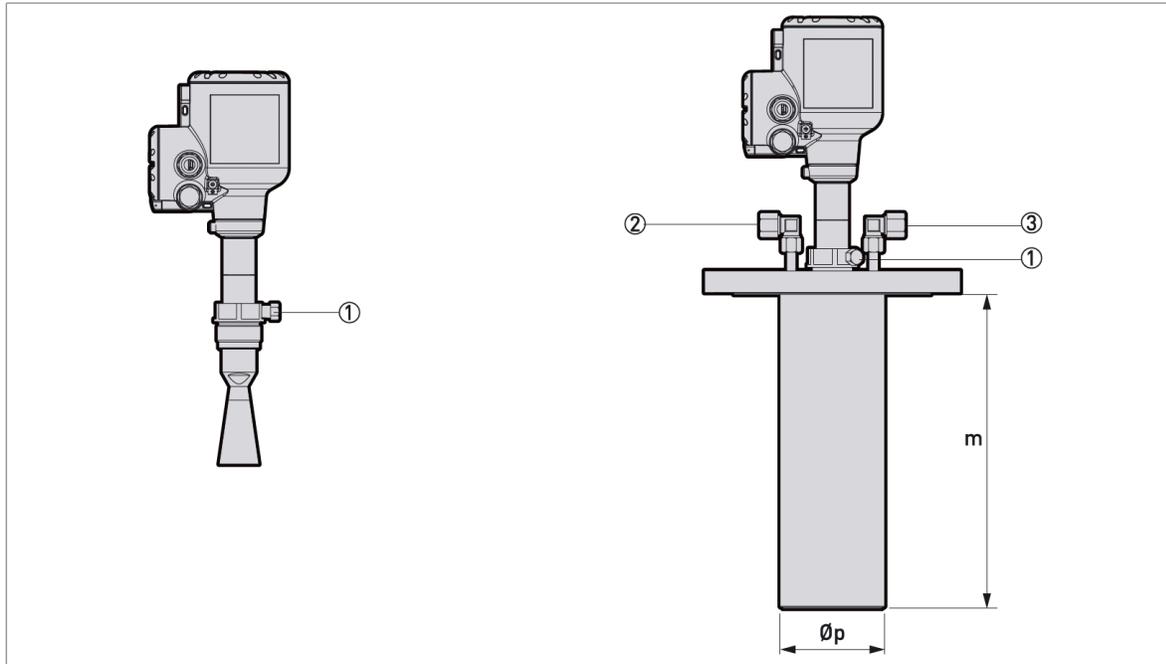


Figure 2-13: Purging and heating/cooling system options

- ① G ¼ threaded connection for purging system (the plug is supplied by the manufacturer)
- ② G ¼ threaded connection for the heating/cooling system outlet (the plug is supplied by the manufacturer)
- ③ G ¼ threaded connection for the heating/cooling system inlet (the plug is supplied by the manufacturer)

- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

Heating / cooling system

This option is available for DN50, DN80 and DN100 Metallic Horn antennas with flange connections only. Flange connections must have a pressure rating of PN16 or PN40 (EN 1092-1), or Class 150 or 300 (ASME B16.5). The minimum flange diameter for this option is:

- DN50 Metallic Horn antenna: DN80 or 3"
- DN80 Metallic Horn antenna: DN150 or 6"
- DN100 Metallic Horn antenna: DN200 or 8"

All wetted parts (flange, antenna and heating/cooling jacket) of the heating/cooling system option are made of 316L / 1.4404.

Purging system

This option is available for all Metallic antennas. Flange connections must have a pressure rating of PN01, PN16 or PN40 (EN 1092-1), or Class 150 or 300 (ASME B16.5).

Purging system and heating/cooling system: Dimensions

| | Dimensions [mm] | | | | | |
|----|-----------------|--------|-----------|--------|------------|--------|
| | DN50 / 2" | | DN80 / 3" | | DN100 / 4" | |
| | [mm] | [inch] | [mm] | [inch] | [mm] | [inch] |
| m | 157 | 6.18 | 267 | 10.51 | 336 | 13.23 |
| Øp | 76 | 2.99 | 114 | 4.49 | 141 | 5.55 |

Weather protection option

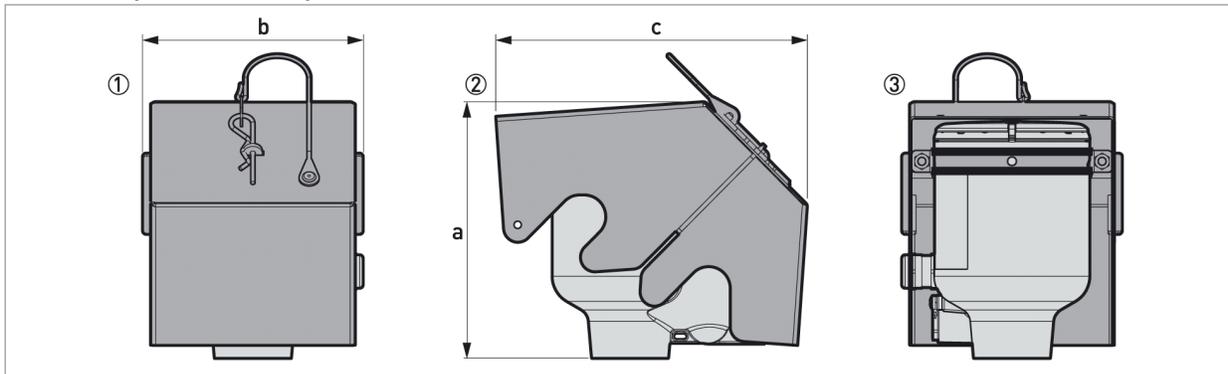


Figure 2-14: Weather protection option

- ① Front view (with weather protection closed)
- ② Left side (with weather protection closed)
- ③ Rear view (with weather protection closed)

Weather protection: Dimensions and weights

| | Dimensions | | | | | | Weights [kg] | |
|--------------------|------------|--------|------|--------|------|--------|--------------|------|
| | a | | b | | c | | [kg] | [lb] |
| | [mm] | [inch] | [mm] | [inch] | [mm] | [inch] | | |
| Weather protection | 177 | 6.97 | 153 | 6.02 | 216 | 8.50 | 1.3 | 2.9 |

Converter weight

| Type of housing | Weights | |
|---|---------|------|
| | [kg] | [lb] |
| Compact aluminium housing | 3.0 | 6.6 |
| Compact aluminium housing with distance piece ① | 5.4 | 11.9 |

Antenna option weights

| Antenna options | Min./Max Weights | |
|-----------------|------------------|------|
| | [kg] | [lb] |

Standard options, without converter

| | | |
|--|------------|--------------|
| DN40 / 1.5" Metallic Horn antenna with process connection, standard length ① | 2.3...58.7 | 5...129.1 |
| DN50 / 2" Metallic Horn antenna with process connection, standard length ① | 2.3...58.7 | 5...129.1 |
| DN65 / 2.5" Metallic Horn antenna with process connection, standard length ① | 2.5...58.9 | 5.5...129.6 |
| DN80 / 3" Metallic Horn antenna with process connection, standard length ① | 2.5...58.9 | 5.5...129.6 |
| DN100 / 4" Metallic Horn antenna with process connection, standard length ① | 2.6...59 | 5.7...129.8 |
| DN150 / 6" Metallic Horn antenna with process connection, standard length ① | 3...59.4 | 6.6...130.7 |
| DN200 / 8" Metallic Horn antenna with process connection, standard length ① | 3.7...60 | 8.1...132 |
| DN80 PTFE Drop antenna with process connection, standard length ① | 3.1...59.2 | 6.8...130.9 |
| DN100 PTFE Drop antenna with process connection, standard length ① | 3.8...60.2 | 8.4...132.7 |
| DN150 PTFE Drop antenna with process connection, standard length ① | 7.2...63.6 | 15.8...139.9 |
| DN80 PEEK Drop antenna with process connection, standard length ① | 2.8...59.2 | 6.2...130.2 |

Other options

| | | |
|--|------|-------|
| Flange plate option, DN80 PTFE Drop antenna | +0.3 | +0.66 |
| Flange plate option, DN100 PTFE Drop antenna | +0.5 | +1.10 |
| Flange plate option, DN150 PTFE Drop antenna | +0.7 | +1.54 |
| Flange plate option, DN80 PEEK Drop antenna | +0.2 | +0.44 |

① Standard length = without antenna extensions

② This option is for Metallic Horn and Drop antenna options

③ This option is for Metallic Horn antenna options

3.1 Intended use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

This radar level transmitter measures distance, level, mass, volume and reflectivity of liquids, pastes and slurries. It can be installed on tanks, reactors and open channels.

3.2 Pre-installation requirements

Obey the precautions that follow to make sure that the device is correctly installed.

- Make sure that there is sufficient space on all sides.
- Protect the signal converter from direct sunlight. If necessary, install the weather protection accessory.
- Do not subject the signal converter to heavy vibrations. The devices are tested for vibration and agree with EN 50178 and IEC 60068-2-6.

3.3 Installation

3.3.1 Pressure and temperature ranges

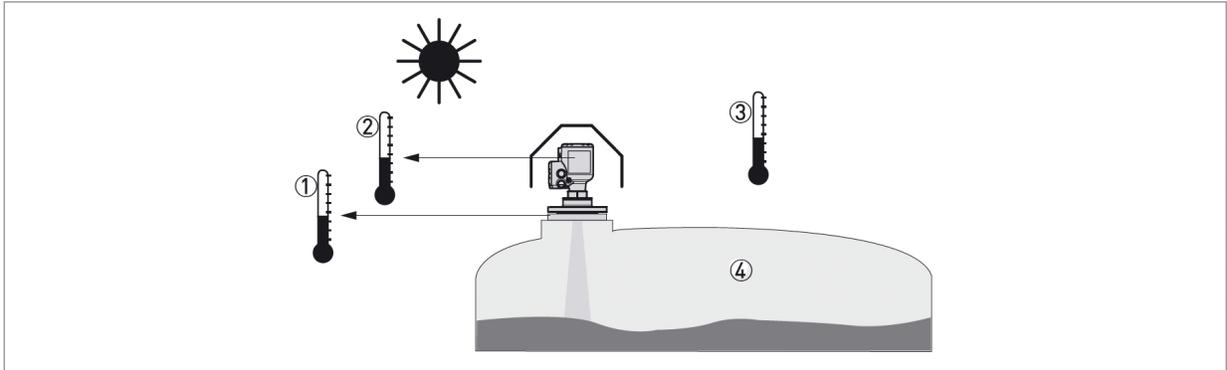


Figure 3-1: Pressure and temperature ranges

- ① Temperature at the process connection
Non-Ex devices: The temperature range depends on the type of antenna, process connection and the seal material. Refer to the table that follows.
Devices with Hazardous Location approvals: see supplementary instructions
- ② Ambient temperature for operation of the display
-20...+70°C / -4...+158°F
If the ambient temperature is not between these limits, then it is possible that the display screen will not operate temporarily. The device continues to measure level and send an output signal.
- ③ Ambient temperature
Non-Ex devices: -40...+80°C / -40...+176°F
Devices with Hazardous Location approvals: see supplementary instructions
- ④ Process pressure
Depends on the type of antenna and process connection. Refer to the table that follows.

*The process connection temperature range must agree with the temperature limits of the gasket material.
The operating pressure range is subject to the process connection used and the flange temperature.*

Maximum process connection temperature and operating pressure

| Antenna type | Maximum process connection temperature | | Maximum operating pressure | |
|---------------|--|--------|----------------------------|--------------|
| | [°C] | [°F] | [barg] | [psig] |
| PEEK Drop | +200 | +392 | 40 | 580 |
| PTFE Drop | +150 | +302 | 40 | 580 |
| Metallic Horn | +200 ① | +392 ① | 40 (100) ② | 580 (1450) ② |

- ① The maximum process connection temperature must agree with the temperature limits of the gasket material
- ② Standard operating pressure: 40 barg / 580 psig. Optional max. operating pressure: 100 barg / 1450 psig.
For more data on pressure ratings, refer to *Guidelines for maximum operating pressure* on page 15.

3.3.2 Recommended mounting position

Follow these recommendations to make sure that the device measures correctly. They have an effect on the performance of the device.

We recommend that you prepare the installation when the tank is empty.

Recommended nozzle position for liquids, pastes and slurries

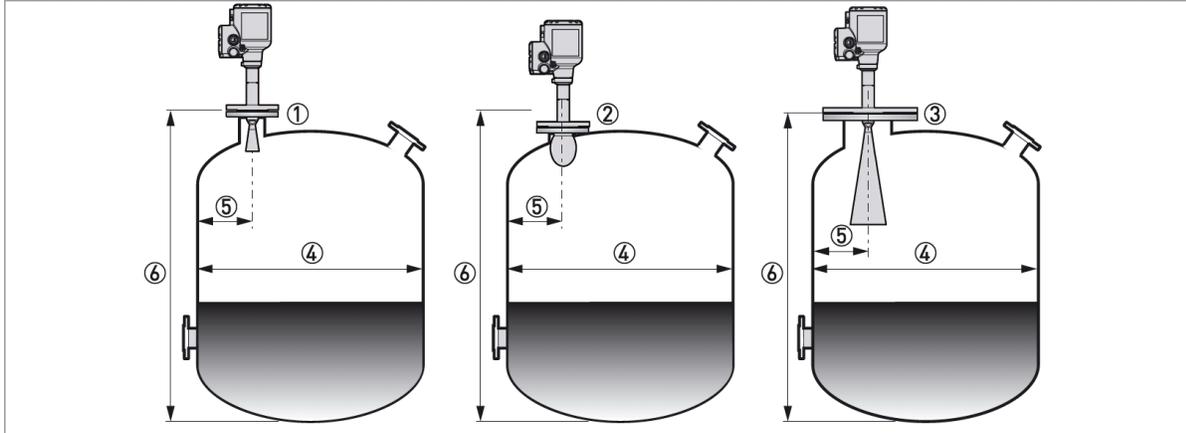


Figure 3-2: Recommended nozzle position for liquids, pastes and slurries

- ① Nozzle or socket for the DN40 or DN50 Metallic Horn antennas
- ② Nozzle or socket for the DN80 or DN100 Metallic Horn antenna, and the DN80 Drop antenna
- ③ Nozzle or socket for the DN150 or DN200 Metallic Horn antenna, and the DN100 or DN150 Drop antenna
- ④ Tank diameter
- ⑤ Minimum distance of the nozzle or socket from the tank wall (depends on the antenna type and size – refer to items ①, ② and ③ in this list):
 - DN40 or DN50 Metallic Horn: $1/5 \times$ tank height
 - DN80 or DN100 Metallic Horn: $1/10 \times$ tank height
 - DN80 Drop: $1/10 \times$ tank height
 - DN150 or DN200 Metallic Horn: $1/20 \times$ tank height
 - DN100 or DN150 Drop: $1/20 \times$ tank height
- Maximum distance of the nozzle or socket from the tank wall (depends on the antenna type and size – refer to items ①, ② and ③ in this list):
 - Metallic Horn or Drop: $1/3 \times$ tank diameter
- ⑥ Tank height

If there is a nozzle on the tank before installation, the nozzle must be a minimum of 200 mm / 7.9" from the tank wall. The tank wall must be flat and there must not be obstacles adjacent to the nozzle or on the tank wall.

Number of devices that can be operated in a tank

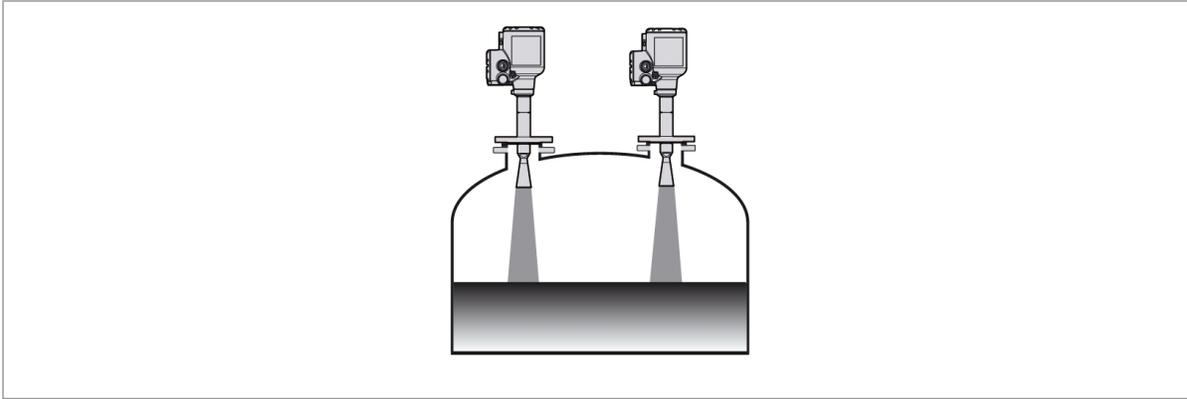


Figure 3-3: There is no maximum limit to the number of devices that can be operated in the same silo

3.3.3 Mounting restrictions

LPR and TLPR devices

LPR (Level Probing Radar) devices measure level in the open air or in a closed space (a metallic tank etc.). **TLPR (Tank Level Probing Radar)** devices measure level in a closed space only. You can use LPR devices for TLPR applications. For more data, refer to Order code on page 34, antenna options.

Causes of interference signals

- Objects in the tank or pit.
- Sharp corners that are perpendicular to the path of the radar beam.
- Sudden changes in tank diameter in the path of the radar beam.

Do not install the device above objects in the silo (ladder, supports etc.) or pit. Objects in the silo or pit can cause interference signals. If there are interference signals, the device will not measure correctly.

If it is not possible to install the device on another part of the silo or pit, do an empty spectrum scan. For more data, refer to the handbook.

Equipment and obstacles: how to prevent measurement of interference signals

Do not put the device immediately above equipment and obstacles in a tank or pit. This can have an effect on the performance of the device.

If possible, do not install a nozzle on the tank centerline.

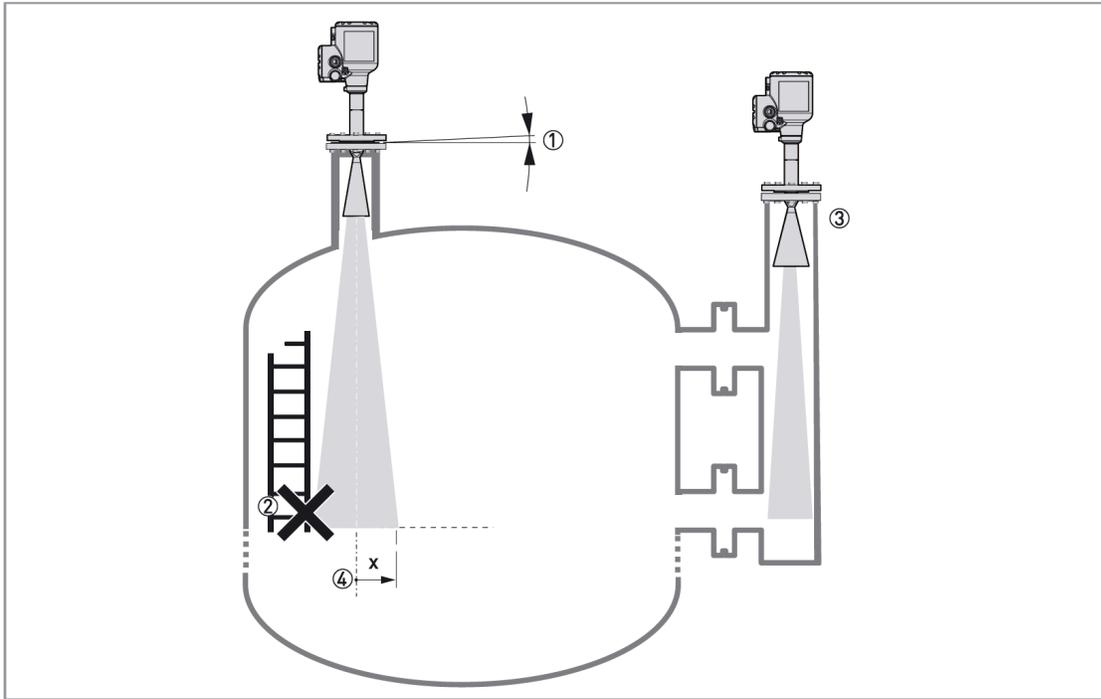


Figure 3-4: Equipment and obstacles: how to prevent measurement of interference signals

- ① Do not tilt the device more than 2°
- ② We recommend that you do an empty spectrum recording if there are too many obstacles in the radar beam (refer to the handbook).
- ③ If there are too many obstacles in the tank, you can install the device on a standpipe. For more data about how to install the device on standpipes, refer to Standpipes (stilling wells and bypass chambers) on page 35.
- ④ Beam radius of the antenna: refer to the table below. The beam radius increases by increments of "x" mm for each metre of distance from the antenna.

Beam radius of the antenna

| Antenna type | Beam angle | Beam radius, x | |
|---------------------------|------------|----------------|---------|
| | | [mm/m] | [in/ft] |
| Metallic Horn, DN40 (1½') | 17° | 150 | 1.8 |
| Metallic Horn, DN50 (2') | 16° | 141 | 1.7 |
| Metallic Horn, DN65 (2½') | 10° | - | - |
| Metallic Horn, DN80 (3') | 9° | 79 | 0.9 |
| Metallic Horn, DN100 (4') | 8° | 70 | 0.8 |
| Metallic Horn, DN150 (6') | 6° | 53 | 0.6 |
| Metallic Horn, DN200 (8') | 5° | 44 | 0.5 |
| PTFE Drop DN80 (3') | 8° | 70 | 0.8 |
| PTFE Drop, DN100 (4') | 7° | 61 | 0.7 |
| PTFE Drop, DN150 (6') | 4° | 35 | 0.4 |
| PEEK Drop, DN80 (3') | 9° | 79 | 0.9 |

Product inlets

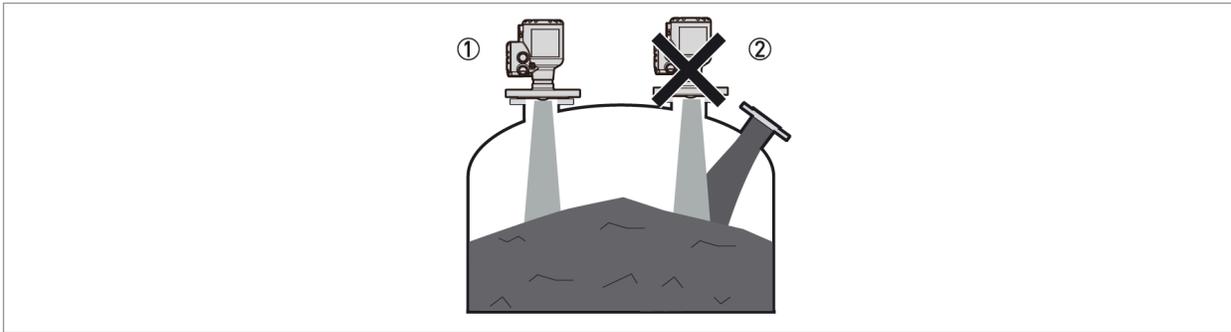


Figure 3-5: Product inlets

- ① The device is in the correct position.
- ② The device is too near to the product inlet.

Do not put the device near to the product inlet. If the product that enters the silo touches the antenna, the device will measure incorrectly. If the product fills the silo directly below the antenna, the device will also measure incorrectly.

For more data about the measuring range of each type of antenna, refer to Measuring accuracy on page 15.

3.3.4 Process connections

All the procedures that follow are applicable to Metallic Horn and Drop antennas.

Flange connections

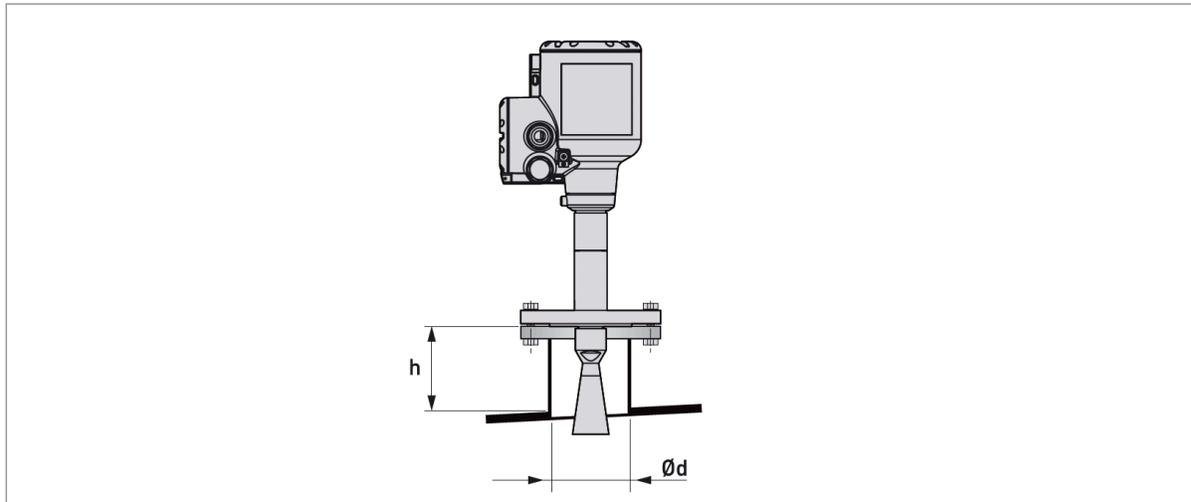


Figure 3-6: Flange connections

Ød = nozzle diameter

h = nozzle height

Recommended nozzle size for flange connections

The nozzle must be as short as possible. Refer to the table below for the maximum height of the nozzle:

| Nozzle and antenna diameter, Ød | | Maximum nozzle height, h | | | |
|---------------------------------|--------|--------------------------|---------|------------|--------|
| | | Lens, DN40 | | Lens, DN40 | |
| [mm] | [inch] | [mm] | [inch] | [mm] | [inch] |
| 40 | 1½ | 140 ① | 5.51 ① | — | — |
| 50 | 2 | 150 ① | 5.91 ① | — | — |
| 80 | 3 | 260 ① | 10.24 ① | 60 ① | 2.36 ① |
| 100 | 4 | 330 ① | 12.99 ① | 70 ① | 2.76 ① |
| 150 | 6 | 490 ① | 19.29 ① | 100 ① | 3.94 ① |
| 200 | 8 | 660 ① | 25.98 ① | — | — |

① If the device has antenna extensions, this option extends the maximum nozzle height. Add the length of the antenna extensions attached to the device to this value.

Threaded connections

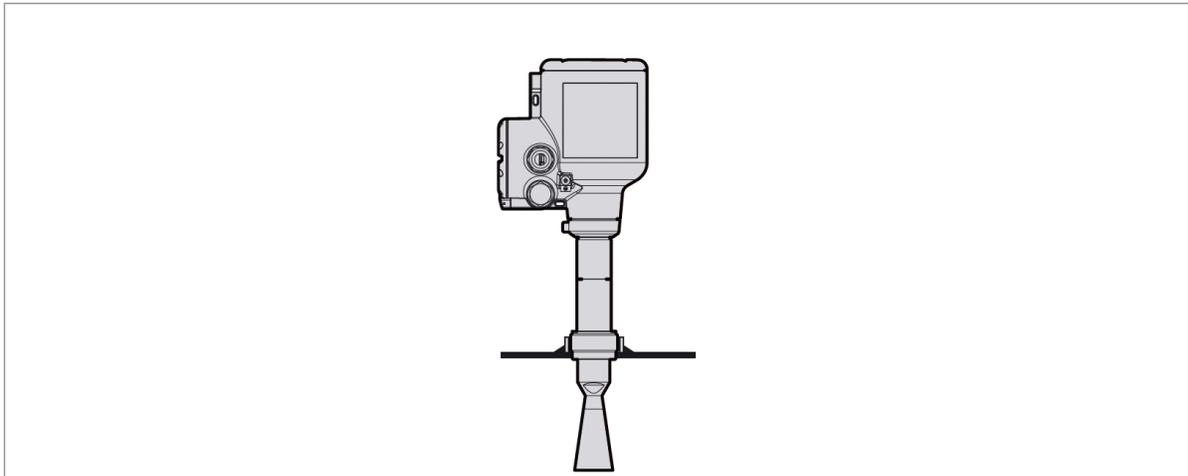


Figure 3-7: Threaded connections

Recommended socket size for threaded connections

The socket must be as short as possible. If the socket is in a recess, then use the maximum limits for nozzle dimensions (flange connections) in this section.

If the device has antenna extensions, this option extends the maximum socket height. Add the length of the antenna extensions attached to the device to this value.

3.3.5 LPR devices: recommendations for pits and tanks made of non-conductive materials

These instructions are for LPR equipment only. For more data, refer to Order code on page 48, antenna options.

Device installation on tanks made of a non-conductive material

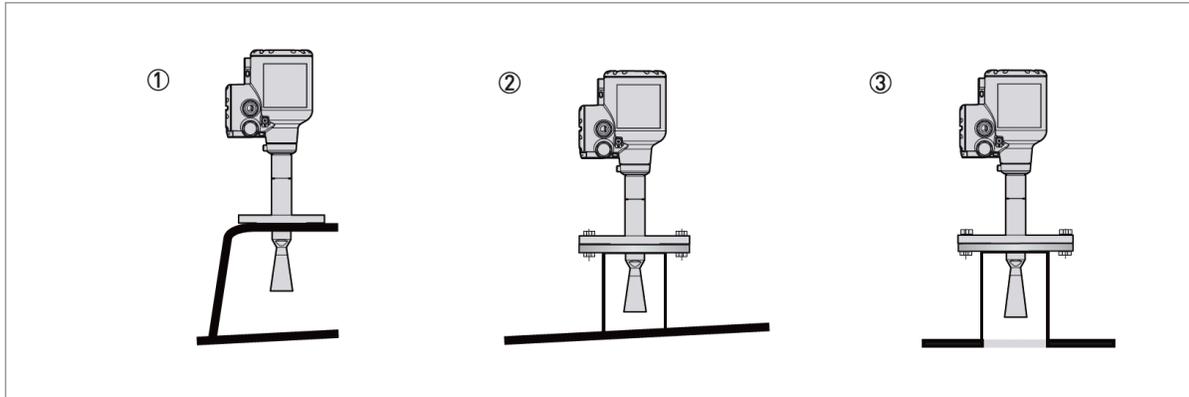


Figure 3-8: Device installation on tanks made of a non-conductive material

- ① LPR equipment on a basic support (for indoor installations)
- ② LPR equipment on a sealed support
- ③ LPR equipment on a tank made of conductive material, but with a non-conductive, sealed "window"

If the device cannot go in the tank and the tank is made of a non-conductive material (plastic etc.), you can attach a support to the top of the tank without a hole in the tank roof. We recommend that you put the antenna as near as possible to the top of the tank.

If the tank is outdoors, we recommend that you seal the support. If rain is on the top of the tank and directly below the device, this can have an effect on the device performance.

If device is used in dusty conditions, we recommend that you seal the support. If dust is on the top of the tank and directly below the device, this can have an effect on the device performance.

Open pits

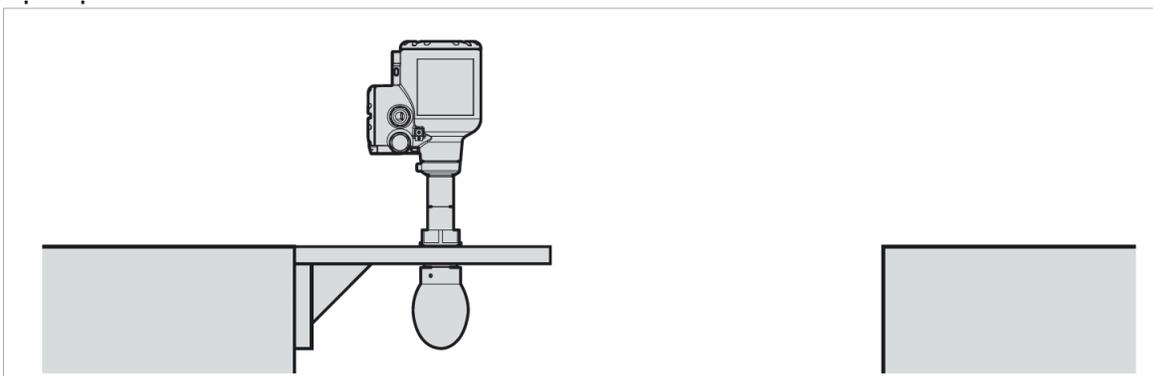


Figure 3-9: Open pits

If the device must measure the level of product in a pit, you can attach a support to the side of the pit or above the pit.

3.3.6 Standpipes (stilling wells and bypass chambers)

These instructions are applicable for devices with Metallic Horn antenna options only. Use a standpipe if:

- There is highly conductive foam in the tank.
- The liquid is very turbulent or agitated.
- There are too many other objects in the tank.
- The device is measuring a liquid (petro-chemicals) in a tank with a floating roof.
- The device is installed in a horizontal cylindrical tank.

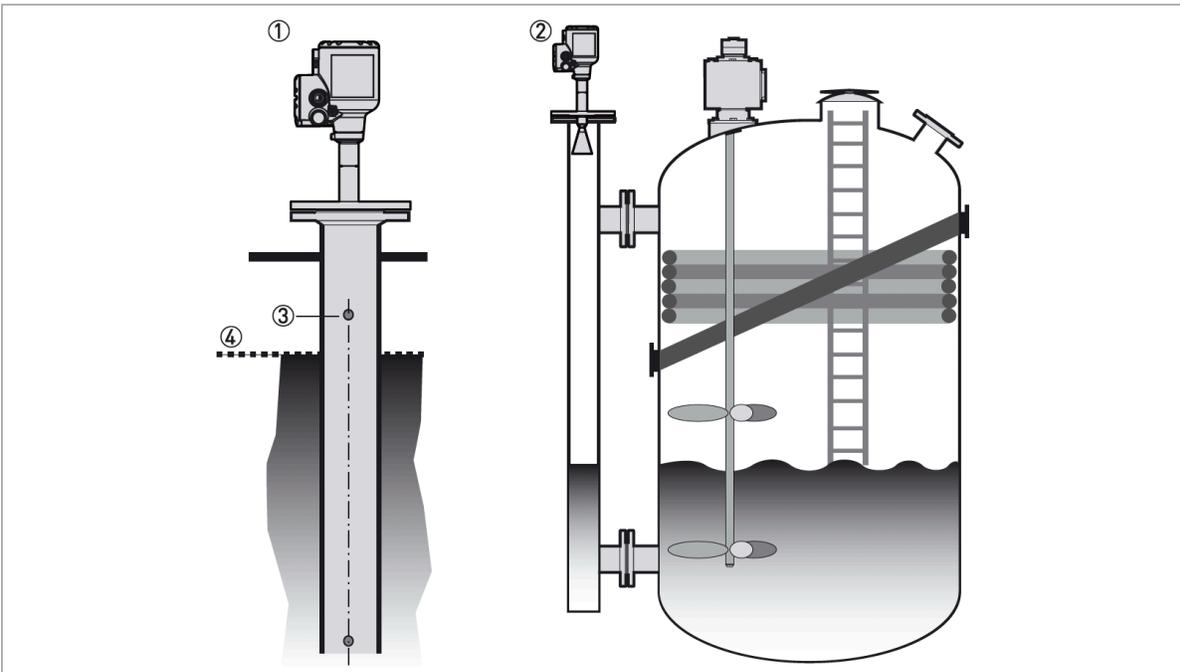


Figure 3-10: Installation recommendations for standpipes (stilling wells and bypass chambers)

- ① A stilling well solution
- ② A bypass chamber solution
- ③ Air circulation hole
- ④ Level of the liquid

- The standpipe must be electrically conductive.
- The inside diameter of the standpipe must not be more than 5 mm / 0.2" over the diameter of the antenna (for a high-dielectric constant liquid).
- The standpipe must be straight. There must be no sudden changes in internal diameter greater than 1 mm / 0.04".
- The standpipe must be vertical.
- Recommended surface roughness: $<\pm 0.1$ mm / 0.004".
- Make sure that there are no deposits at the bottom of the standpipe.
- Make sure that there is liquid in the standpipe.

You must drill an air circulation hole. Installation in tanks containing one liquid and foam

- *Drill an air circulation hole (max. $\varnothing 10$ mm / 0.4") in the stilling well above the maximum level.*

Installation in tanks containing one liquid and foam

- Drill an air circulation hole (max. Ø10 mm / 0.4") in the stilling well above the maximum level.
- Remove the burr from the hole.

Installation in tanks containing one liquid or more without foam

- Drill an air circulation hole (max. Ø10 mm / 0.4") in the stilling well above the maximum level.
- Drill 1 or more liquid circulation holes in the stilling well (if there is more than 1 liquid in the tank).
- These holes help the liquid to move freely between the stilling well and the tank.
- Remove the burr from the hole.

Stilling wells: floating roofs

If the device must be installed on a tank with a floating roof, install it in a stilling well made of metal.

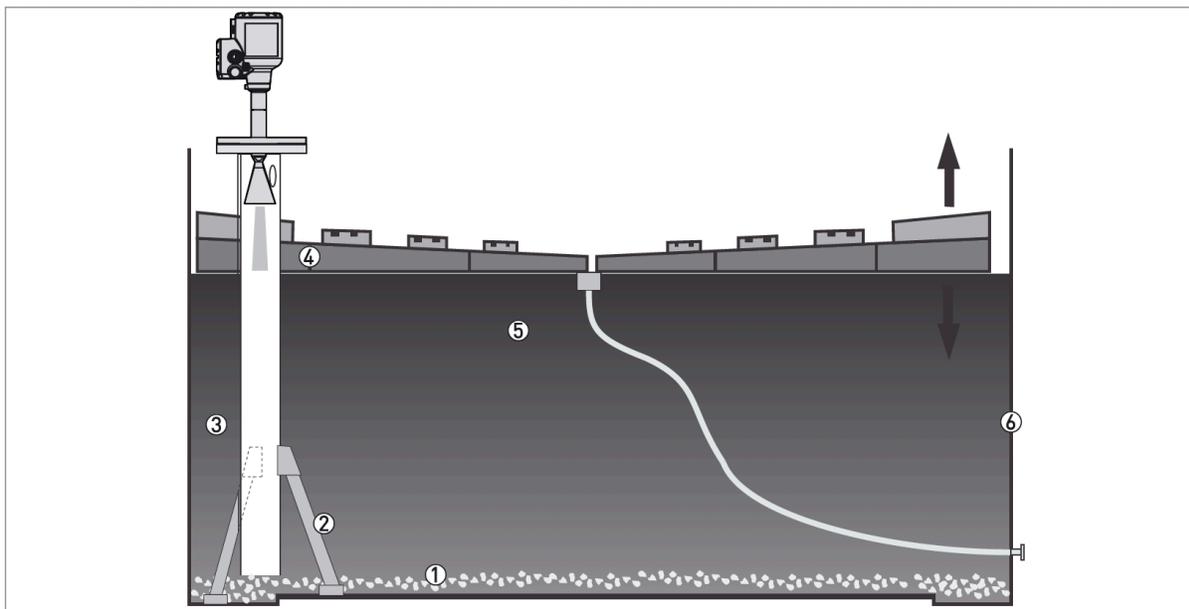


Figure 3-11: Floating roofs

- ① Sediment
- ② Support fixtures
- ③ Stilling well
- ④ Floating roof
- ⑤ Product
- ⑥ Tank

Stilling wells: horizontal cylindrical tanks

We recommend that you install the device in a stilling well if the device:

- is for a horizontal cylindrical tank,
- is in a metallic tank,
- measures a product with a high dielectric constant and
- is on the centerline of the tank.

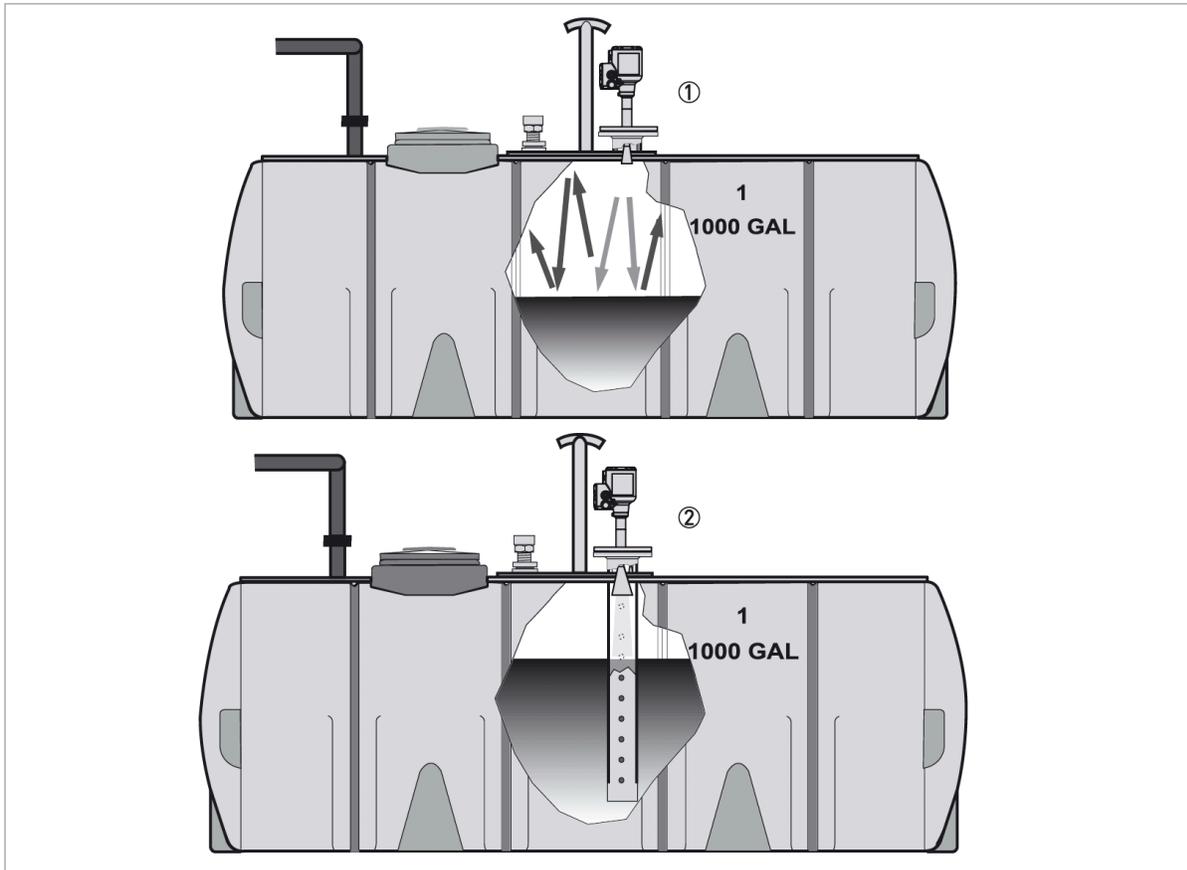


Figure 3-12: Horizontal cylindrical tanks

- ① The device is installed without a stilling well. There are multiple reflections. Refer to the CAUTION! that follows.
- ② The device is installed in a stilling well and measures correctly.

If the device is installed in horizontal cylindrical tank that contains a high dielectric constant liquid without a stilling well, do not put it on the tank centerline. This will cause multiple reflections and the device will not measure accurately. Use the device software to keep the effects of multiple reflections to a minimum. For more data, refer to "Function description" in the handbook.

Bypass chambers

Installation next to tanks containing one liquid and foam

- The top process connection of the bypass chamber must be above the maximum level of liquid.
- The bottom process connection of the bypass chamber must be below the lowest measured level of liquid.

Installation next to tanks containing more than one liquid

- The top process connection of the bypass chamber must be above the maximum level of liquid.
- The bottom process connection of the bypass chamber must be below the lowest measured level of liquid.
- Additional process connections are necessary for the liquids to circulate freely along the length of the bypass chamber.

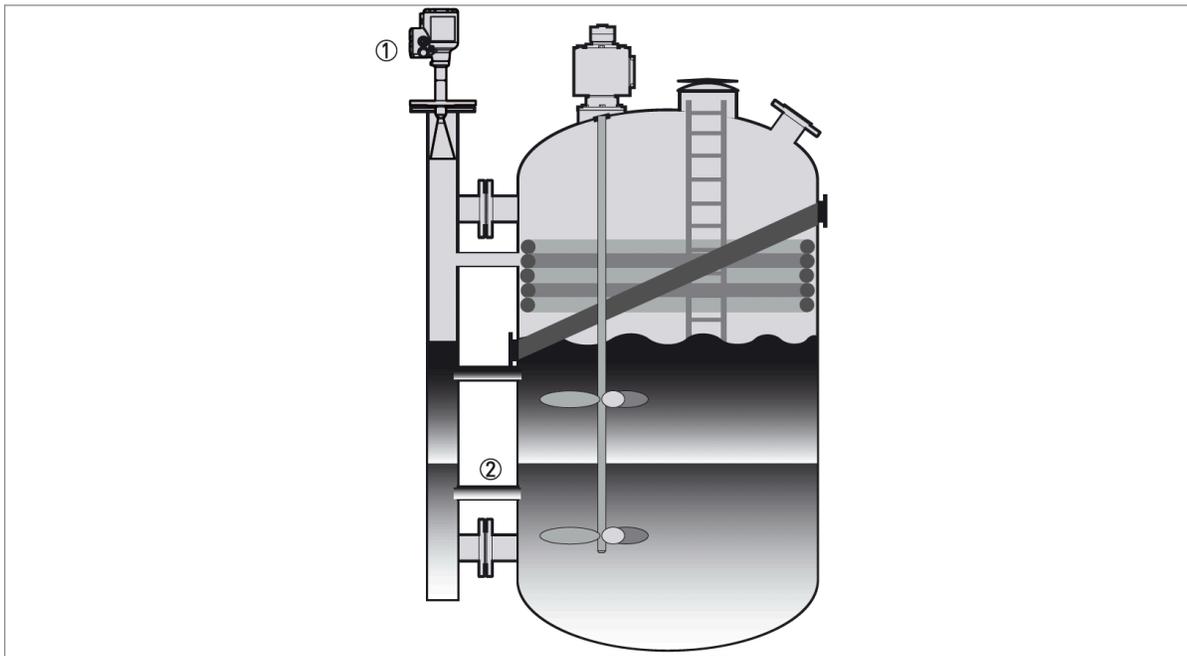


Figure 3-13: Installation recommendations for bypass chambers that contain more than one liquid

- ① Bypass chamber
- ② Additional process connection

4.1 Electrical installation: 2-wire, loop-powered

Terminals for electrical installation

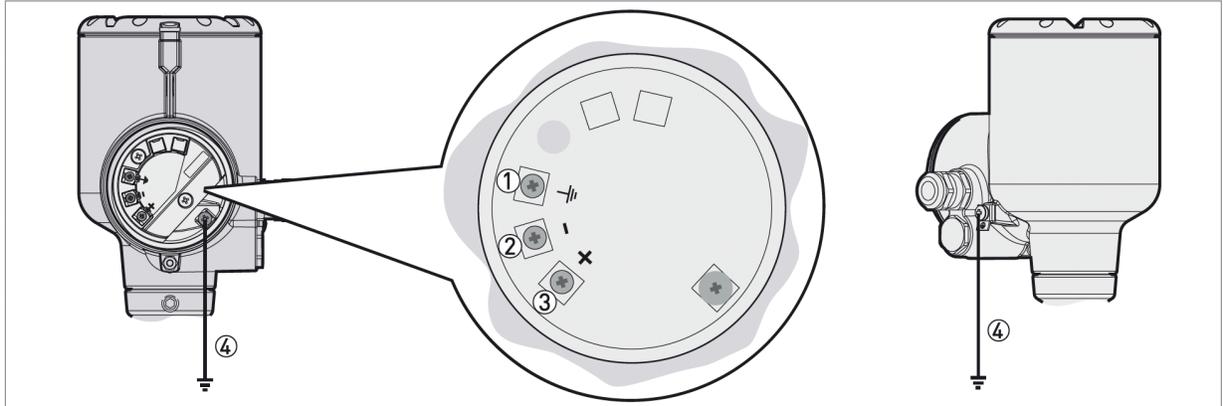


Figure 4-1: Terminals for electrical installation

- ① Grounding terminal in the housing (if the electrical cable is shielded)
- ② Current output -
- ③ Current output +
- ④ Location of the external grounding terminal (at the bottom of the converter)

Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.

4.2 Non-Ex devices

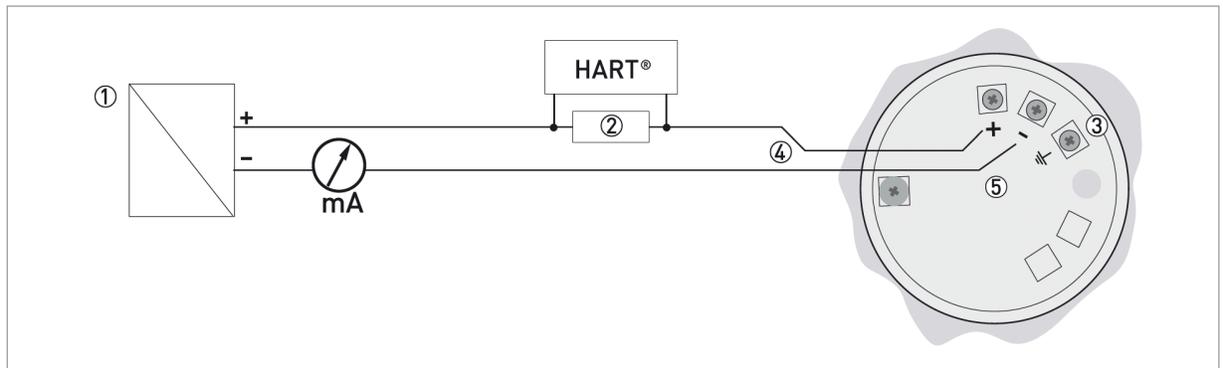


Figure 4-2: Electrical connections for non-Ex devices

- ① Power supply
- ② Resistor for HART® communication (typically 250 ohms)
- ③ Optional connection to the grounding terminal
- ④ Output: 12...30 VDC for an output of 21.5 mA at the terminal
- ⑤ Device

4.3 Devices for hazardous locations

For electrical data for device operation in hazardous locations, refer to the related certificates of compliance and supplementary instructions (ATEX, IECEx etc.). This information can be downloaded free of charge from the website (drexelbrook.com)

4.4 Networks

4.4.1 General information

The device uses the HART® communication protocol. This protocol agrees with the HART® Communication Foundation standard. The device can be connected point-to-point. It can also have a polling address of 1 to 63 in a multi-drop network.

The device output is factory-set to communicate point-to-point. To change the communication mode from **point-to-point** to **multi-drop**, refer to “Network configuration” in the handbook.

4.4.2 Point-to-point connection

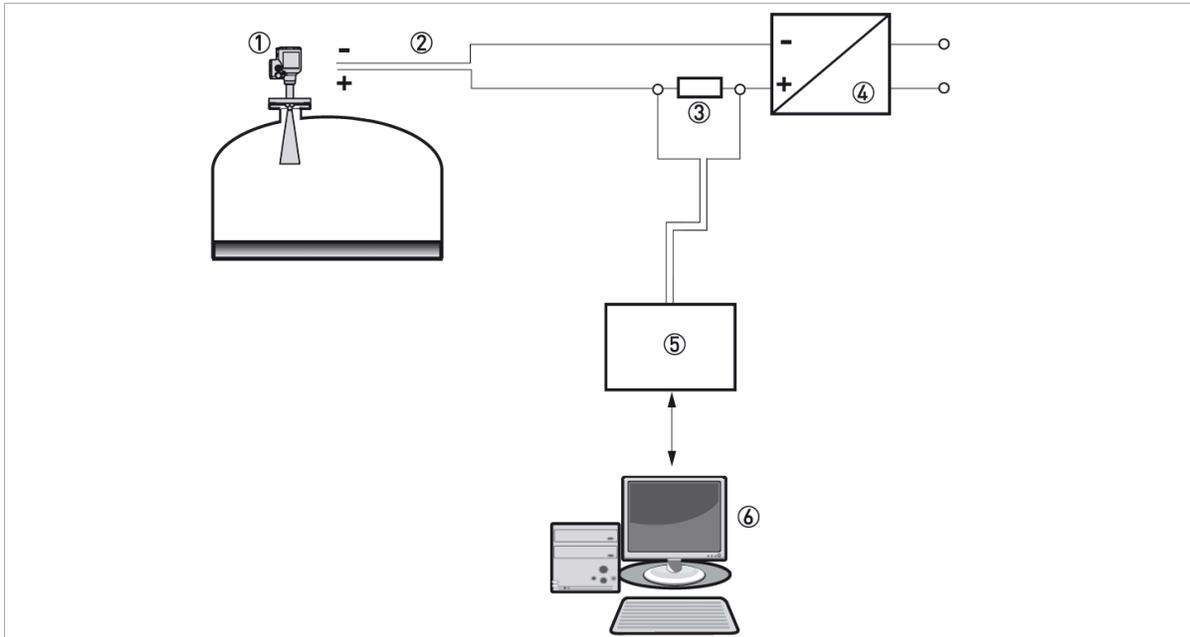


Figure 4-3: Point-to-point connection (non-Ex)

- ① Address of the device (0 for point-to-point connection)
- ② 4...20 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software

4.4.3 Multi-drop networks

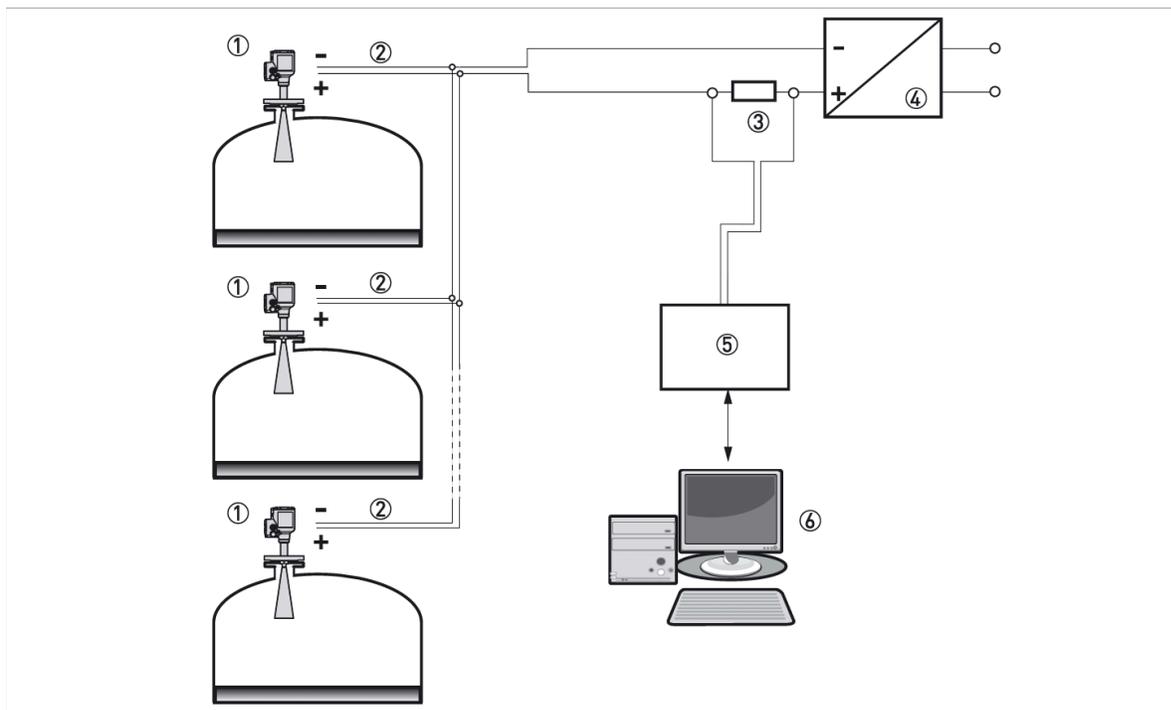


Figure 4-4: Multi-drop network (non-Ex)

- ① Address of the device (each device must have a different address in multidrop networks)
- ② 4 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software

5.1 Order code

Make a selection from each column to get the full order code.

| | | | | | |
|--------|---|---|---|--|--|
| DR7400 | 4 | 1 | DR7400 24 GHz Radar (FMCW) level transmitter for agitated and corrosive liquids (up to 100 barg (1450 psig) and 200°C (392°F)) | | |
| | | | Regional directives | | |
| | | | W | Worldwide | |
| | | | Ex approvals | | |
| | | | 0 | Without | |
| | | | 1 | ATEX II 1/2 G Ex ia IIC T6...T3 Ga/Gb + II 1/2 D Ex ia IIIC T85°C...T150°C or T85°C...T200°C Da/Db | |
| | | | 2 | ATEX II 1/2 GD Ex db ia IIC T6...T3 Ga/Gb + II 1/2 D Ex ia tb IIIC T85°C...T150°C or T85°C...T200°C Da/Db | |
| | | | 3 | ATEX II 3 G Ex ic IIC T6...T3 Gc + II 3 D Ex ic IIIC T85°C...T150°C or T85°C...T200°C Dc | |
| | | | 4 | ATEX II 3 G Ex nA T6...T3 Gc | |
| | | | A | cQPSus IS CL I/II/III DIV 1 GP A-G + CL I Z0 AEx ia/Ex ia IIC T6...T3 Ga + Z20 AEx ia/Ex ia IIIC T85°C...T150°C or T85°C...T200°C Da | |
| | | | B | cQPSus XP-IS/DIP CL I DIV 1 GP A-G + CL I Z1 AEx db ia/Ex db ia IIC T6...T3 Gb + Z21 AEx ia tb/Ex ia tb IIIC T85°C...T150°C or T85°C...T200°C Db | |
| | | | C | cQPSus NI CL I/II/III DIV 2 GP A-G + CL I Z2 AEx nA/Ex nA IIC T6...T3 Gc | |
| | | | K | IECEX Ex ia IIC T6...T3 Ga/Gb + Ex ia IIIC T85°C...T150°C or T85°C...T200°C Da/Db | |
| | | | L | IECEX Ex d ia IIC T6...T3 Ga/Gb + Ex ia tb IIIC T85°C...T150°C or T85°C...T200°C Da/Db | |
| | | | M | IECEX Ex ic IIC T6...T3 Gc + Ex ic IIIC T85°C...T150°C or T85°C...T200°C Dc | |
| | | | 0 | Construction | |
| | | | | 0 | Without |
| | | | | 2 | CRN / ASME B31.3 |
| | | | | 3 | NACE design (MR0175 / MR0103 / ISO 15156) |
| | | | | 4 | ASME B31.3 |
| | | | | A | CRN / ASME B31.3 + NACE (MR0175 / MR0103 / ISO 15156) |
| | | | | B | NACE (MR0175 / MR0103 / ISO 15156) + ASME B31.3 |
| | | | | Converter version (Housing material / IP class) | |
| | | | | 2 | C / Compact version (aluminium housing – IP66/68 0.1 barg) |
| | | | | 3 | C / Compact version (stainless steel housing – IP66/68 0.1 barg) ① |
| | | | | Outputs | |
| | | | | 1 | 2-wire / 4...20mA passive HART® |
| DR7400 | 4 | 1 | | 0 | Order code (complete this code on the pages that follow) |

6.1 Product family

DR5200 (10 GHz) for liquids in storage and process applications



This 10 GHz 2-wire FMCW radar level transmitter measures distance, level, volume, mass and flow rate of liquids and pastes. It is ideal for corrosive products with its PP or PTFE antenna options. It features unique PP and PTFE antennas for aggressive products. The device is able to measure distances up to 30 m / 98.4 ft in process conditions up to +250°C / +482°F and 40 barg / 580 psig.

The device agrees with SIL2 requirements for safety-related systems (as per IEC 61508). Output options include HART® and PROFIBUS PA industrial communication protocols.

DR5400 (24 GHz) for liquids in basic process applications



Designed for basic liquid applications, this market entry 24 GHz 2-wire FMCW radar transmitter provides accurate readings even in fast moving processes, in closed tanks or in the open air like rivers or dams. Its proven PP Drop antenna is insensitive to condensation.

The DR5400 can measure in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit to measure distances up to 100 m / 328 ft. The device can be installed in high nozzles (≤ 1 m / 3.28 ft) when it is fitted with antenna extensions.

DR7400 (24GHz)
for agitated and corrosive liquids



This 24 GHz FMCW radar level transmitter is designed for liquids in harsh environment like tanks with agitators containing corrosives or in non-Ex applications with extremely high process temperatures, like molten salt in solar plants (+700°C / +1292°F). For toxic and dangerous products, the use of a Metaglas® second sealing barrier is recommended.

The PTFE and PEEK Drop antennas have optional flange plate protection for corrosive media. Heating and cooling systems prevent from crystallization inside the Metallic Horn antennas. The device measures distances up to 100 m / 328 ft and can be installed in high nozzles (≤ 1 m / 3.28 ft) when fitted with antenna extensions. Standard process conditions up to +200°C / 392°F; 100 barg / 1450 psig (higher on request).

DR7500 (80 GHz)
for liquids in narrow tanks with internal obstructions



The small beam angle and negligible dead zone of this 80 GHz FMCW radar level transmitter makes it the premium choice for liquids in small and narrow tanks with internal obstructions like agitators or heating coils, as well as tanks with long nozzles. It can even measure through tank roofs made of nonconductive material (e.g. plastic, fiberglass or glass). The flush-mounted PEEK Lens antenna (no tank intrusion) is insensitive to deposit.

There is an extensive choice of process connections starting from $\frac{3}{4}$ ". Flanges have an optional PEEK plate protection for corrosive tank contents. The DR7500 operates in process conditions with temperatures up to +150°C / +302°F and pressures up to 40 barg / 580 psig. It measures distances up to 100 m / 328 ft and a 112 mm / 4.4" extension is available for high nozzles.

DR3500 (80 GHz)
for liquids with hygienic requirements



This 80 GHz FMCW radar transmitter for hygienic liquid applications in the pharmaceutical, food and beverage industries is CIP-SIP suitable and offers a large choice of hygienic process connections: Tri-Clamp®, Tuchenhagen VARIVENT®, SMS, DIN 11851, DIN 11864-1 Form A, NEUMO BioControl®.

The small dead zone and beam angle of its flush-mounted Lens antenna enables precise measurement even in small and narrow tanks with agitators. The DR3500 measures up to 50 m / 164 ft in process conditions up to +150°C / +302°F and 25 barg / 363 psig.

DR6400 (24 GHz)
for solids from granulates to rocks



By combining high signal dynamics and FMCW radar technology, this market-entry 24 GHz radar device measures accurately and reliably the level of solids like stone, plastic granulates or coffee beans. No need for expensive antenna aiming kits or purging systems; the proven Drop antenna design minimizes scaling and is not affected by the angle of repose. It operates in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit the device to measure distances up to 100 m / 328 ft.

DR6500 (80 GHz)
for powders and dusty atmosphere



Accurate continuous level measurement of fine powders has to deal with a series of issues like dust, low-reflective media, build-up and uneven surfaces. The specific algorithms and high signal dynamics of this 80 GHz FMCW radar transmitter are the key to provide reliable and accurate readings despite these difficult conditions. Thanks to the small beam angle of the flush-mounted Lens antenna, this powerful device handles high and narrow silos even in the presence of internal obstructions.

The DR6500 operates in process conditions with temperatures up to +200°C / +392°F and pressures up to 40 barg / 580 psig. It offers an extensive choice of threaded ($\geq 1\frac{1}{2}$ ") and flanged ($\geq \text{DN}50 / 2'$) process connections. The antenna options permit the device to measure distances up to 100 m / 328 ft. A 112 mm / 4.4" extension is available for high nozzles.

7 Notes

DR7400-TDS Issue 1
EDO#07-18-109

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